CATALOG MSC-69



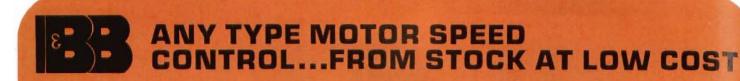


B&B MOTOR AND CONTROL CORPORATION 96 SPRING STREET, NEW YORK, N.Y. 10012 Tel. (212) 966-5777

B&B and BODINE VARIABLE SPEED MOTORS

MOTOR SPEED CONTROLS





YOUR ONE-STOP SOURCE FOR MOTORS, SPEED CONTROLS, AND ACCESSORIES

B & B Motor & Control has for 43 years been a specialist in all types of motors and motor speed controls for all applications to all industries. From the earliest simple models to today's esoteric and feature filled models, B & B has led the way in stocking the controls of most major manufacturers as well as manufacturing equipment under its own trade name to fill special requirements and with special features that were needed by our customers. Further, our completely staffed and equipped technical department has the knowledge and facilities to modify and rebuild any standard motor speed control to permit its incorporation in a total system or to incorporate specially desired features. All of these motor speed controls are held in stock in large quantities to meet any order no matter how large or small. Any control is available at its lowest factory price and generous quantity discounts are available for large quantity, OEM and industrial applications.

SPECIAL SYSTEMS AND CUSTOM ENGINEERING

B & B Motor and Control Corp. has an intimate knowledge of the manufacturing processes of many industries and many years of experience in selling, applying, and designing motor systems. All this experience, as well as our vast stocks of motors and accessories can provide you with the system that will give you the precise motions that you might require for any product, production line, or research and dev. program.

EXPLOSION PROOF MOTORS

B & B Motor Control Corp's, technical department has the facilities and knowledge to install any motor and any motor speed control — no matter how complicated — in a totally explosion-proof cabinet which enables the use of these multi-speed units in all types of hazardous locations.

SPECIAL MOTOR MODIFICATIONS

B & B's Technical Department is fully experienced in the rewinding and modifying of any motor so that it will operate at other than standard speed or voltage, and will provide any torque, cabinet, mounting, wiring, or other changes that you may desire.

GUARANTEE

ALL EQUIPMENT IS SOLD WITH A GUARANTEE AGAINST DEFECTS IN MATERIAL OR WORKMANSHIP, WE SHALL REPLACE OR REPAIR ANY PARTS WHICH PROVE DEFECTIVE IN MATERIAL OR WORKMANSHIP WITHIN 12 MONTHS AFTER SHIPMENT FROM OUR PLANT, SUCH RETURNS MUST HAVE

OUR WRITTEN PERMISSION AND BE SHIPPED FREIGHT PREPAID TO OUR SERVICE DEPARTMENT. BODINE MOTORS, DIRECTION PRODUCTS AND A.T.C. TIMERS MUST BE RESHIPPED BY US TO THE RESPECTIVE FACTORIES FOR APPRAISAL.

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GUIDE TO CONTROLS FOR VARIABLE SPEED MOTORS



SILICON AUTOTRANSFORMER TYPE CONTROLS—Rugged, non-electronic, industrial duty.

TRANSISTORIZED TYPE CONTROLS — Miniaturized, all electronic. For application where space, weight, and economy are primary considerations.

SPEED REGULATION

NORMAL SPEED REGULATION — suitable for installations where input power line voltage and motor load are fairly constant ($\pm 10\%$) or where close speed regulation is not required.

SUPERIOR REGULATION — (SCR) for installations requiring speed of motor to be held within $\pm 5\%$ or better, with varying line voltage ($\pm 15\%$) and widely varying motor-loading ($\pm 50\%$).

EXCELLENT REGULATION — (Tachometer feed-back) for installations requiring speed of motor to be held within $(\pm 1.2\%)$ regardless of varying input voltage (\pm) 15% or widely varying motor loads.

SPEED READ-OUT — Available for ALL motor control combinations with B&B VIS-COUNT Tachometer. Local or remote meter shows motor speed. Some controls show motor speed on self-contained meter. See pages 9, 17, and 24.

VARIABLE TORQUE CONTROL — This feature permits adjusting maximum torque motor will deliver to load. This feature can act as a variable "electronic-clutch" and could (for example) prevent damage to a cutting-tool which had jammed.

DYNAMIC BRAKING — This feature will quickly bring motor and load to a dead stop—electrically—no wearing surfaces. By preventing coasting—production can be speeded and accidents reduced. Braking control will "hold" indefinitely if required.

SOFT-START Controlled gradual acceleration. Permits increasing motor speed to operating speed gradually without starting shock.

REVERSING — All controllers offer provision for reversal of motor direction. Motors should be brought to full stop before reversing.

COMPLETE GLOSSARY OF FHP. MOTOR AND SPEED CONTROL TERMS AVAILABLE ON REQUEST.

SILICON/ AUTOTRANSFORMER

Rugged construction. Will take continuous overloads better than any type of speed control. Not regulated, therefore motor speeds change as line voltage and/or load changes occur. Not recommended where precise speeds are required. Excellent for industrial applications where minimum downtime and minimum care are needed. Not affected by transients. Long trouble-free performance.

SCR/ TRANSISTORIZED

Identified in this catalog by Bodine Numbers 901 through 909 for control of motors up to ½ HP, and by prefix SCR above ¼ HP for B&B models. Normally more sensitive and more susceptible to overloads, except for Bodine designs which contain special circuitry which makes them rugged and durable. All SCR controls feature good regulation for machinery that requires very good speed regulation. Very low speeds are attainable with these controls, and some models have torque control (for wire drawing and take-up applications) and other models have a second potentiometer (for providing higher top speeds). Basic features: correction for line voltage and load changes for good speed regulation.

TRIAC

Identified in the catalog by prefix TR. A compromise design combining the quality of SCR designs and the economy of Silicon-Autotransformer types. Regulated but not as good as SCR types, better than SA types. Small size, lighter in weight than SA models. All TR models in this catalog have speed adjusting potentiometers for low and high speed trimming. Priced lower than SA models. Available in open chassis (OEM models) see page 18. All TR models are good for both laboratory and industrial applications, but are best suited to applications where extreme overloads are not anticipated. Open chassis models have gating control. Transients can be tolerated. They are ideal where price is important and for large quantity users.

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B&B MOTOR AND CONTROL CORP. 96 SPRING STREET, NEW YORK, N.Y. 10012, (212) 966-5777

The Company is not to be bound by typographical or stenographic errors.

FEATURES OF BODINE MOTOR SPEED CONTROLS

D.C. MOTOR CONTROLS

The new Bodine motor-control system represents advanced technology in a total design concept. Matched perfectly to the characteristics of selected Bodine motors, the controls provide performance, stability, reliability and safety found only in more complex and expensive systems. Long life is inherent in the heavy duty components used throughout.

The unique circuitry employed in the Bodine solid-state controls, combined with filtered, full-wave rectification, converts 115 Volt, 60 Hertz line current to essentially pure direct current. The unity form factor performance of the system permits release of full motor output over a wider speed range, and unusually smooth operation at low speeds. Added advantages are cooler operation and longer brush life.

Bodine motor-control systems are ideally suited for applications requiring precise and wide range control of speed, torque and acceleration. Typical examples are: coil winding machines, conveyors, packaging machines, magnetic tape recorders, machine tools, textile machinery and welding wire feeders.

Now you have available from one reliable source, a complete system (motor and control), with resultant advantages of single vendor responsibility, application service and purchasing economy. Before the Bodine name goes on the control, it is subjected to 100% final inspection and test with the appropriate motor, using both inertial and frictional loads.

CONTROL DATA							TYPICAL MOTO	DR DATA		
MODEL TYPE	TYPE	EXTRA FE	ATURES	MODEL	TYPE	RATING AT 1725 R.P.M.		SPEED RANGE		GEAR RATIOS TO 1
NUMBER	EXTENDED TORQUE SPEED CONTROL RANGE	NUMBER		H.P.	TORQUE IN OZ	BASIC RPM +	EXTENDED R.P.M.			
901	BSH-200			276	NSH 12	1/50	12	60 2650		6-480
902	ASH-201	V	Parting.	276	NSH-12	1/50	12	60 2650	3200	6:480
903	ASH-400	TE SHE	STATE	277	NSH 33	1/20	29	60 2250	125	10.40
903	ASH-400			278	NSH-34	1/15	39	60-2250		10 1080
904	ASH-401	V		277	NSH-33	1/20	29	60 2250	3100	10-40
904	ASH-401	~		278	NSH-34	1/15	39	60-2250	3100	10 1080
905	ASH-402	17775	V	277	NSH-33	1/20	29	60-2300		10-40
905	ASH 402		V	278	NSH 34	1/15	39	60 2300		10 1080
906	ASH 500			280	NSH 54	1/8	72	60-2400		10-40
907	ASH-502	The sale	V	280	NSH-54	1/8	72	60-2400		10 40
908	ASH 600			282	NSH-55	1/4	×146	60-2100		10-48
909	ASH-602	SARS	V	282	NSH-55	1/4	×146	60-2100		10.48

^{*}Torque at extended speeds is half this figure

[×]Rated torque below 300 R.P.M. is 96 in. oz.

⁺ Minimum speed is based on absence of cogging when used with pure friction loads. When inertia loads are encountered slower speeds are practical, the minimum depending on the amount of inertia.

FEATURES ESSE

SPEED CONTROL—Speed can be controlled over a wider range than with comparable controls, and with greater stability over the entire range. Freedom from cogging at low speeds, and exceptionally good regulation are unique features of the Bodine system. Some types are available with extended speed range. Full rated torque is delivered over the *basic* speed range, and full rated horsepower over the *extended* speed range. See figures 1 & 2. The accompanying chart shows basic speed range for type numbers ending in 00, and extended speed range for type numbers ending in 01.

TORQUE CONTROL—This feature (sometimes referred to as "torque limiting") is available in some controls as shown in figure 3. They will be recognized in the accompanying chart by type numbers ending in 02. The torque selected on the control knob is delivered within close limits, regardless of motor speed selected; provides soft start of regulated acceleration. The torque control can be disengaged from the rest of the circuitry, thus allowing regular speed control without sacrifice in regulation.

DYNAMIC BRAKING—Available in all models. A three-position switch actuates the dynamic braking, as well as forward and reverse direction. The braking position is

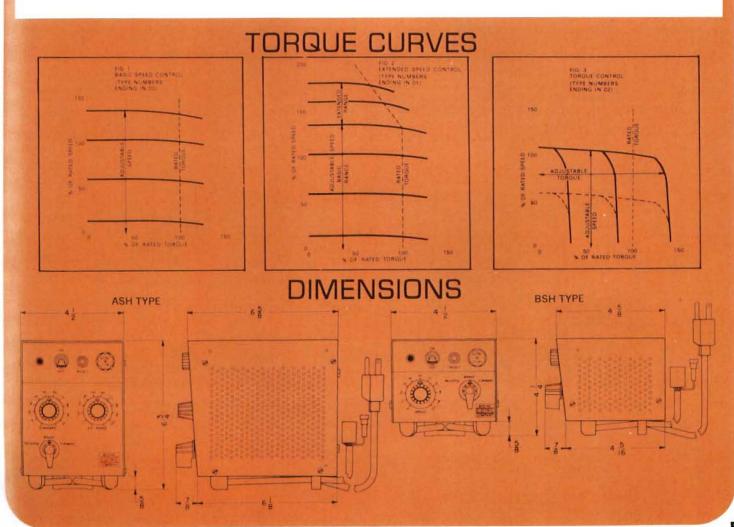
midway between forward and reverse positions.

PROTECTION—A thermal type circuit breaker in the control protects the motor from damage caused by overloads. A fuse protects the control from short circuits. Line transient protection is also provided. A separate ground lead connector between control and motor permits detection of and protection from ground potential variance between them; an important safety feature for the protection of the operator.

MOUNTING VERSATILITY—Bodine controls can be mounted wall (right, left or back), ceiling or floor. See dimensional sketch. Design provides generous ventilation for any mounting position.

COMPACTNESS—Internal arrangement and mounting of control elements result in a relatively small case, as well as ruggedness. Weights of the different control types range from only 2 lbs. to 3% lbs.

FUNCTIONAL—ATTRACTIVE—Styled by a leading industrial design firm. Bodine controls present the ultimate in functional operation and attractiveness. Switches and control knobs are conveniently located and simple and easy to operate.



BODINE SERIES 200 MOTOR SPEED CONTROLS

SCR/TRANSISTORIZED TYPES FOR MOTORS UP TO 1/50 HORSEPOWER

Good regulation • Reversing • Dynamic Braking • Extended Speed Ranges • Thermal Circuit Breaker and Fuse • Closed Loop Motor Feedback • Remote Speed Readout (Optional, by B & B)



General Information: Input: 110 Volts A.C. 50-60 cycles. Size: $4\frac{1}{4}$ " H, $4\frac{5}{8}$ " D, $4\frac{1}{2}$ " W. Weight: $2\frac{1}{2}$ lbs. Controls are equipped with a 6 foot long grounding line cord.

MOUNTING
Hardware and templates are supplied with each control unit to facilitate side-wall (right or left) ceiling or back-wall mounting. Assembly automatically allows clearance for proper ventilation. If this hardware is not employed, allow minimum of 1/4" clearance between unit and mounting surface.

All motors are of ball bearing construction, and are equipped with 18 in. long cable with mating plug. All motors are totally enclosed except Type NSH-55 $^{1}\!/_{\!\!4}$ H.P. is self-ventilated.

Rated torque of 1/4 H.P. motor reduced to 96 in. oz. at speeds below 300 rpm.

- **Minimum speed is based on absence of cogging with pure friction load. Motors are provided with skewed armatures to reduce cogging to a minimum. Lower speeds are practical with inertia loads; the minimum depending on the amount of inertia.
 - ■These units are equipped with extended motor shaft.
 - Output torque shown in this column is based on motor output at 1725 rpm. Torque ratings for ½ H.P. units reduced by approximately 35%, at armature speeds below 300 rpm.

			EXTRA FI	EATURES		
	MODEL		EXTENDED SPEED	TORQUE	WT.	
SERIES	NO.	TYPE	RANGE	CONTROL	LBS.	PRICE
200	901 902	BSH-200 ASH-201	NO YES	NO NO	21/2	\$47.76 \$59.70

MOTORS FOR USE WITH MODEL 901 CONTROL

SPEED *	TORQUE	•	FRAME	MOTOR MODEL NUMBER	PRICE
0.13-5.5	52"	lbs.	12RG	5 57	\$56.18
0.14-6	5.7"	lbs.	12R	548■	48.66
0.19-8	6.6"	lbs.	12R	547■	48.66
0.25-11	47"	lbs.	12RG	556	56.18
0.33-15	7.0"	lbs.	12R	546■	48.66
0.50-22	32"	lbs.	12RG	553	56.18
0.60-27	5.6"	lbs.	12R	545■	48.66
0.67-30	26"	lbs.	12RG	552	56.18
1.0 -44	13"	lbs.	12RH	564	52.12
1.0 -44	20"	lbs.	12RG	551	56.18
1.5 -66	11.7"	lbs.	12RH	562■	52.12
1.7 -74	7.1"	lbs.	12R	544■	48.66
2.0 -88	8.8"	lbs.	12RH	561	52.12
3.0 -113	7.3"	lbs.	12RH	560	52.12
3.3 -147	5.4"	lbs.	12R	543■	46.09
6.0 -265	4.2"	lbs.	12R	542■	46.09
10.0 -442	3.2"	lbs.	12R	541	46.09
60 -2650	12"	oz.	12	276	32.18

* MOTORS FOR USE	WITH MODEL	902 CONTROL
------------------	------------	-------------

0.13-6.5	52 "	lbs.	12RG	557	\$56.18
0.14-7.5	5.7"	lbs.	12R	548■	48.66
0.19-10	6.6"	lbs.	12R	547∎	48.66
0.25-13	47"	lbs.	12RG	556	56.18
0.33-18	7.0"	lbs.	12R	546■	48.66
0.50-27	32"	lbs.	12RG	5 53	56.18
0.60-32	5.6"	lbs.	12R	545■	48.66
0.67-36	2 6"	lbs.	12RG	552	56.18
1.0-53	13"	lbs.	12RH	564	52.12
1.0-53	20"	lbs.	12RG	551	56.18
1.5-80	11.7"	lbs.	12RH	562■	52.12
1.7-89	7.1"	lbs.	12R	544 ■	48.66
2.0-107	8.8"	lbs.	12RH	561	52.12
3.0-160	7.3"	lbs.	12RH	560	52.12
3.3-178	5.4"	lbs.	12R	543 ■	46.09
6.0-320	4.2"	lbs.	12R	542 🗖	46.09
10.0-535	3.2"	lbs.	12R	541 🗖	46.09
60 -3200	12"	OZ.	12	276	32.18

BODINE SERIES 400 MOTOR SPEED CONTROLS



SCR/TRANSISTORIZED TYPE FOR MOTORS UP TO 1/15 HORSEPOWER

Features:

Good regulation • Reversing • Dynamic Braking • Extended Speed Ranges • Thermal Circuit Breaker and Fuse • Closed Loop Motor Feedback • Remote Speed Readout (Optional, by B & B)

SERIES 400 BODINE MOTOR SPEED CONTROLS

			EXTRA F			
	MODEL		SPEED	TORQUE	WT.	
SERIES	NO.	TYPE	RANGE	CONTROL	LBS.	PRICE
	903	ASH-400	NO	NO	3	\$68.66
400	904	ASH-401	YES	NO	3	75.82
1000000	905	ASH-402	NO	YES	3	77.01

	905	A3H-40	2 IN	O	113		3	77.01
мото	RS FO	R USE W	ITH M	ODE	L 903	AN	D 905	
SPEE RANG		TORQ	UE •	Fi	RAME	٨	MOTOR MODEL UMBER	PRICE
0.06-	2	340"	lbs.	3	84RJ		581	\$107.58
0.20	7	219"	lbs.	3	84RJ		580	107.58
0.42-	16	140"	lbs.	3	84RJ		579	107.58
0.83		88"	lbs.	3	4RJ		578	108.58
1.5 –	56	20"	lbs.	3	3R		569	61.91
1.5 –	56	44"	lbs.	3	4RH		577	68.30
2.0 -	75	21."	lbs.	3	3R		568	61.91
2.0 –	.75	37"	lbs.	3	4RH		576	68.30
3.0 –		18.3"	lbs.	3	3R		567	61.91
3.0		29."	lbs.	3	4RH		575	68.30
6.0 –		11.9"	lbs.	1000	3R		565	61.91
6.0 –		17."	lbs.		4RH		574	68.30
60-2 60-2	250	29"	OZ.		3		277	41.79 43.64
		39" FOR USE	OZ.		34 DEL 90	74	278 CONTI	
-)4	200	
0.06	30	340"	lbs.		4RJ		581	\$107.58
0.20	9.55	219"	lbs.		4RJ		580	107.58
0.42	2000	140"	lbs.	5.70	4RJ		579	107.58
0.83		88"	lbs.	1 2	4RJ		578	108.58
1.5-		20"	lbs.	1	3R		569	61.91
1.5-		44"	lbs.		4RH		577	68.30
	-103	21."	lbs.		3R		568	61.91
	-103	37"	lbs.		4RH		576	68.30
3.0 - 3.0 -		18.3" 29."	lbs. lbs.		3R 4RH		567	61.91 68.30
[-155	29. 11.9"	lbs.		4KH 3R		575 565	61.91
	-310 -310	17."	lbs.	200	4RH		565 574	68.30
	3100	29"	OZ.	_	4KII 33		277	41.79
201010	3100	39"	OZ.		34		278	43.64
							-	-



General Information: Input: 110 volts A.C., 50-60 cycles. Size: 63/4" H, 65/8" D, 41/2"W. Weight: 31/2 lbs. Controls are equipped with a 6 foot long grounding line cord.

MOUNTING

MOUNTING Hardware and templates are supplied with each control unit to facilitate side-wall (right or left) ceiling or back-wall mounting. Assembly automatically allows clearance for proper ventilation. If this hardware is not employed, allow minimum of 1/4" clearance between unit and mounting surface.

All motors are of ball bearing construction, and are equipped with 18 in. long cable with mating plug. All motors are totally enclosed except Type NSH-55 $^{1}\!/_{\!\!4}$ H.P. is self-ventilated.

- *Minimum speed is based on absence of cogging with pure friction load. Motors are provided with skewed armatures to reduce cogging to a minimum. Lower speeds are practical with inertia loads; the minimum depending on the amount of inertia. of inertia.
- Output torque shown in this column is based on motor output at 1725 rpm. Torque ratings for $\frac{1}{4}$ H.P. units reduced by approximately 35% at armature speeds below 300 rpm.



BODINE 500 SERIES MOTOR SPEED CONTROLS

SCR/TRANSISTORIZED TYPE FOR MOTORS UP TO 1/8 HORSEPOWER

SERIES 500 BODINE MOTOR SPEED CONTROLS

			EXTRA I	EATURES		
SERIES	MODEL No.	TYPE	EXTENDED SPEED RANGE	TORQUE CONTROL	WT. LBS.	PRICE
500	906 907	ASH-500 ASH-502		NO YES	31/2	\$83.58 91.94

MOTORS FOR USE WITH MODELS 906 & 907 CONTROLS 1/8 HORSEPOWER

SPEED * RANGE	TORQUE •	FRAME	MOTOR MODEL NUMBER	PRICE
1.5-60	73" lbs.	54RL	589	\$80.09
2.0-80	66" lbs.	54RL	588	80.09
3.0-120	54" lbs.	54RL	587	80.09
6.0-240	32" lbs.	54RL	586	80.09
60 -2400	72" oz.	54	280	50.89

SEE PREVIOUS PAGE FOR EXPLANATION ★ ●

Features:

Dynamic Braking •

Good regulation • Reversing • Thermal Circuit Breaker and Fuse • Closed Loop Motor Feedback • Remote Speed Readout (Optional, by B & B)



General Information: Input: 110 volts A.C., 50-60 cycles. Size: $6\frac{3}{4}$ " H, $6\frac{5}{6}$ " D, $4\frac{1}{2}$ " W. Weight: $3\frac{3}{4}$ lbs. Controls are equipped with a 6 foot long grounding line cord.



BODINE 600 SERIES MOTOR SPEED CONTROLS

SCR/TRANSISTORIZED TYPES FOR MOTOR SPEED CONTROLS UP TO 1/4 HORSEPOWER

SERIES 600 BODINE MOTOR SPEED CONTROLS

			EXTRA FEATURES			
	MODEL		EXTENDED	T 20 T 20 T 2 T 2 T 2	MAT	
	MODEL		SPEED	TORQUE	WT.	
SERIES	NO.	TYPE	RANGE	CONTROL	LBS.	PRICE
600	908	ASH-600	NO	NO	23/	\$119.40
800	909	ASH-602	NO	YES	3 3/4	127.76

MOTORS FOR USE WITH MODELS 908 & 909 CONTROLS 1/4 HORSEPOWER

SPEED * RANGE	TOR	QUE •	FRAME	MOTOR MODEL NUMBER	PRICE
1.2-44	286"	lbs.	55RH	599	\$108.53
1.7-58	230"	lbs.	55RH	598	108.53
3.3-117	124"	lbs.	55RH	596	108.53
6.0-210	73"	lbs.	55RH	594	108.53
60 -2100	146"	oz.	55	282	53.73

SEE PREVIOUS PAGE FOR EXPLANATION ★ ●

Features

Dynamic Braking •

Good regulation • Reversing • Thermal Circuit Breaker and Fuse • Closed Loop Motor Feedback • Remote Speed Readout (Optional, by B & B)



General Information: Input: 110 volts A.C., 50-60 cycles. Size: $6\sqrt[3]{4}$ H, $6\sqrt[8]{6}$ D, $4\sqrt[4]{2}$ W. Weight: $3\sqrt[3]{4}$ lbs. Controls are equipped with a 6 foot long grounding line cord.

OPEN CHASSIS SOLID STATE MOTOR SPEED CONTROLS



MODEL TR12C

FOR 115V DC MOTORS UP TO 1/8 H.P. II5V AC 50/60 HZ 4½" W x 4½" D x 2" H INPUT:

SIZE: SPEED INDICATOR (see page 24) OPTIONS:

PRICE: \$29. 1-4; \$27. 5-9; \$25. 10-24;

\$23. 25-99. See pages 10 and 11 for motors.



MODEL TR25C

FOR 115V DC MOTORS UP TO $\frac{1}{4}$ " H.P. 115 V AC 50/60 HZ 41/8" W x 41/8" D x 2" H INPUT: SIZE:

OPTIONS: SPEED INDICATOR (see page 24)

\$45, 1-4; \$43, 5-9; \$41, 10-24;

\$39, 25-29.

See pages 12 and 13 for motors.



MODEL TR75C

FOR 115V DC MOTORS UP TO 3/4 H.P.

115 V AC 50/60 HZ 7"Wx4½"Dx2"H. SPEED INDICATOR INPUT: SIZE: **OPTIONS:**

see page 24

PRICE: \$69. 1-4; \$65. 5-9; \$62. 10-24;

\$60. 25-99. See pages 14 and 15 for motors.

FEATURES

INFINITELY VARIABLE SPEED CONTROL

TRIAC/SOLID STATE CIRCUITRY PRINTED CIRCUIT BOARD FUSED PROTECTION SMALL SIZE

LOW SPEED AND HIGH SPEED TRIMMING POTENTIOMETERS PERMIT CUSTOM SPEED SETTING BY YOU TO FACH MOTOR OR MACHINE

MINIATURIZED CONSTRUCTION

TERMINAL STRIP WITH 1 CONNECTION POINT (#10) FOR GATING TRIAC FOR REED RELAY START & STOP

FULL WAVE RECTIFIED D.C. 0-130 VOLTS ARMATURE VOLTAGE 115 VOLT CONSTANT FIELD FEEDBACK FOR BETTER REGULATION



MODEL SCR150C

FOR 230V DC MOTORS UP TO 1½ H.P. INPUT: 208/230V AC 50/60 HZ. 1 PHASE

10" W x 8" D x 3" H, weight 24 lbs. SIZE:

TACH, SPEED OPTION:

INDICATOR, see page 24 or B&B SPEED INDICATOR, page 17.

PRICES: \$165. 1-4. Inquire 5 up See pages 16 for motors.



MODEL SCR75C

FOR 115V DC MOTORS UP TO 3/4 H.P. 115 VOLT AC 50/60 HZ INPUT:

SIZE: 10" W x 8" D x 3" H, weight 24 lbs.

TACH, SPEED

OPTION:

INDICATOR, see page 24 or B&B SPEED INDICATOR, page 17.

PRICES: See page 14 for motors.

\$165., 1-4, Inquire 5 up

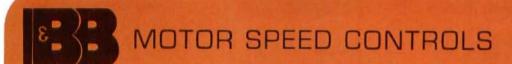
FEATURES

SCR CIRCUITRY. FULL WAVE RECTIFICATION • MINIMUM AND MAXIMUM SPEED TRIMMING POTS. I.R. COMP. ADJUSTMENT. HEAVY DUTY CONSTRUCTION • 2 . . . not 1 SCR: FOR BETTER FIRING ANGLE (better stability) GOOD REGULATION

"SOFT START" ACCELERATION CONTROL • TERMINAL STRIP

CONNECTIONS

FILTERED ARMATURE VOLTAGE



SA12 MOTOR SPEED CONTROL SILICON/AUTOTRANSFORMER FOR MOTORS UP TO 1/8 H.P.



RUGGED CIRCUITRY · REVERSING · DYNAMIC BRAKING · WIDE SPEED RANGE · THERMAL CIRCUIT BREAKER AND FUSE · REMDTE SPEED READOLIT (OPTIONAL) · INFINITELY VARIABLE SPEED · AVALANCHE DIODE CIRCUIT PROVIDES HIGHER EFFICIENCY AND PROTECTION AGAINST TRANSIENTS · FULL WAVE ARMATLIRE AND FIELD RECTIFICATION.

PRICE \$51.00

OPTIONS TACHOMETER SPEED READOUT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG-IN CONNECTIONS. YOU DO NO WIRING, 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL.

 $6\frac{1}{2}$ " W x $4\frac{1}{4}$ " H x $3\frac{1}{4}$ " D, weight 5 lbs.

MOTORS FOR THESE CONTROLS

WHEN THE PARTY									
RPM SPEED Range	TORQUE	FRAME	CATAL OG NO.	PRICE	RPM SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
1/8 H.P.					1/15 H.P.—				
2.6—52 2.8—68 4.3—104 8.75—210 17—414 35—828 80—1368 86—2070	77" lbs. 66" lbs. 54" lbs. 32" lbs. 16" lbs. 8" lbs. 73" oz.	54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 56Z ★ 54	B2420C-40L B2420C-30L B2420C-20L B2420C-10L B2420XC-05L B2420XC-2½L 65118C B2420C	88.00 88.00 88.00 125.43 142.95 39.00 60.00	3-7 .6-15 1.2-29 2.6-52 2.8-68 4.3-104 8.75-210 17-414 35-828	219" lbs. 140" lbs. 88" lbs. 44" lbs. 37" lbs. 29" lbs. 17" lbs. 8.5" lbs. 4.3" lbs.	34RJ 34RJ 34RH 34RH 34RH 34RH 34RH 34RH 34RH	B-2410C-300J B-2410C-144J B-2410C-72J B2410C-40H B2410C-30H B2410C-20H B2410C-10H B2410XC-05H B2410XC-05H B2410XC-2½H	125.00 125.00 125.00 79.00 79.00 79.00 79.00 112.00 132.00
1/12 H.P.——					86-2070	39" oz.	34▶	B2410C	50.00
2.6-52 4.3-104 8.75-210	55" lbs. 37" lbs. 21" lbs.	53R ● 53R ● 53R ●	B2418C-40 B2418C-20	84.00 84.00 84.00	173-4140 1/20 H.P.	18'' oz.	34▶	B2460C	75.00
17-414 35-828 80-1368 86-2070	11" lbs. 5.5" lbs. 74" oz. 48" oz.	53R 53R 53R 54► 53►	B2418C-10 B2418XC-05 B2418XC-2½ B2370C B2418C	110.00 130.00 65.00 58.00	1.5-34 2.6-52 2.8-68 4.3-104	13" lbs. 20" lbs. 21" lbs. 18.3" lbs.	33R ● 33R ● 33R ● 33R ●	B2408C-60 B2408C-40 B2408C-30 B2408C-20	80.00 76.00 76.00 76.00

TABLE CONTINUED ON NEXT PAGE



TR12 MOTOR SPEED CONTROL TRANSISTORIZED PRINTED CIRCUIT TYPE FOR MOTORS UP TO 1/8 H.P.

REVERSING · REGULATION · WIDE SPEED RANGE · FUSED CIRCUIT · CLOSED LOOP MOTOR FEEDBACK · REMOTE SPEED READ-OUT (OPTIONAL) · SCR TRIAC/TRANSISTOR-IZED · MINIMUM AND MAXIMUM SPEED TRIMMING POTENTIOMETER · INFINITELY VARIABLE SPEED • FULL WAVE ARMATURE AND FIELD RECTIFICATION.

PRICE \$46.00

OPTIONS TACHOMETER SPEED READOUT DYNAMIC BRAKING

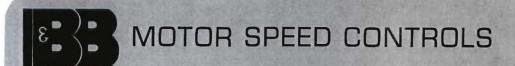
 $6\frac{1}{2}$ " W x $4\frac{1}{4}$ " H x $3\frac{1}{4}$ " D, weight 3 lbs.

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG-IN CONNECTIONS, YOU DO NO WIRING. 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL.



MOTORS FOR THESE CONTROLS

			Name and Advantage of the Party	The second second				A THE STREET STATE OF	
RPM SPEED RANGE 8.75-210 17-414 35-828	TORQUE 11.9" lbs. 5.9" lbs.	FRAME 33R ● 33R ●	CATALOG NO. B2408C-10 B2408XC-05	PRICE 76.00 112.00	RPM SPEED RANGE 35-828 86-2070	TORQUE 1.2" lbs. 11" oz.	FRAME 12RH● 12►	CATALOG NO. B2150XC-2½H B2150C	PRICE 93.00 39.00
80-1368 86-2070 173-4140 1/ 40 H.P.	3" lbs. 45" oz. 29" oz. 15" oz.	33R ● 53 ► 33 ► 13 ►	B2408XC-2½ B2368C B2408C 6576C	112.00 63.00 49.00 42.00	1/ 70 H.P —— .1–2 .18–4.3 .2–5 .28–7	2.2" lbs. 38" lbs. 5.7" lbs. 6.6" lbs.	12R ● 12RG ● 12R ● 12R ●	B2150EC-1120 B7052C-480G B2150EC-432 B2150EC-300	57.00 70.00 57.00 57.00
86–2070 1/ 50 H.P. —	14" oz.	13▶	B2152C	42.00	.48-11.5 .85-20	7" lbs. 5.6" lbs.	12R, 12R, 12R	B2150EC-180	57.00
.36-9 .7-17 .9-23 1.5-35 1.5-35 2.6-52	47" lbs. 32" lbs. 26' 26" lbs. 20" lbs. 13" lbs. 11.7" lbs.	12RG ● 12RG ● 12RG ● 12RG ● 12RH ● 12RH ●	B2150C-240G B2150C-120G B2150-90G B2150C-60G B2150C-60H B2150C-40H	70.00 70.00 70.00 70.00 60.00 60.00	2.4–57 2.9–69 4.8–115 14–345 140–3420	7.1" lbs. 3.5" lbs. 5.4" lbs. 2.2" lbs. 4.8" oz.	12R 12R, 12R 12R 12R 32★	B2150EC-100 B2150EC-36 B2150EC-30 B2150EC-18 B2150EC-06 6469C	57.00 57.00 54.00 54.00 54.00 41.00
2.8-68 4.3-104	8.8" lbs. 7.3" lbs.	12RH● 12RH●	B2150C-30H B2150C-20H	60.00 60.00	173-4140 1/1 50 H.P.	3'' oz.	13▶	6457C	30.00
8.75—210 17—414	4.8" lbs. 2.4" lbs.	12RH 12RH 12RH,	B2150XC-10H B2150XC-05H	60.00 93.00	.1-2	40" lbs. 1 OF PAGE 27 F	12RG●	B7096C-1080G	70.00 NATIONS.



SA25 MOTOR SPEED CONTROL SILICON/AUTOTRANSFORMER TYPE FOR MOTORS UP TO 1/4 H.P.



10

RUGGED CIRCUITRY • REVERSING • DYNAMIC BRAKING • WIDE SPEED RANGE • THERMAL CIRCUIT BREAKER AND FUSE • REMOTE SPEED READOUT (OPTIDNAL) • INFINITELY VARIABLE SPEED • AVALANCHE DIODE CIRCUIT PROVIDES HIGHER EFFICIENCY AND PROTECTION AGAINST TRANSIENTS • FULL WAVE ARMATURE AND FIELD RECTIFICATION.

PRICE \$106.

OPTIONS
TACHOMETER SPEED READOUT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG-IN CONNECTIONS. YOU DO NO WIRING, 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL.

 $7\frac{3}{4}$ " W x $5\frac{1}{4}$ " x 5" D, weight 7 lbs.

MOTORS FOR THESE CONTROLS

RPM SPEED					RPM SPEED				
RANGE	TORQUE	FRAME	CATAL OG NO.	PRICE	RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
1/4 H.P.—					4.35-104	121" lbs.	WM12A□	D14-87C-1X	187.00
.6-14.5	775" lbs.	CM12A★	D14-12C-1X	228.00	4.35-104	121" lbs.	WM12A□	D14-87C-1E	152.00
.6-14.5	775" lbs.	CM12A★	D14-12C-1E	193.00	4.85-116	115" lbs.	55RH●	B2422ZC-18H	127.00
.8-20	900" lbs.	TM16A★	D14-16.5C-1E	347.00	4.85-116	65" lbs.	WM12A□	14-97C-1E	152.00
.8-20	900" lbs.	TM16A★	D14-16.5C-1X	382.00	4.85-116	65" lbs.	WM12A□	D14-97C-1X	187.00
1.25-30	302" lbs.	WM16A□	D14-25C-1X	205.00	6.25-150	121" lbs.	DM16A★	D14-125C-1E	254.0 0
1.25-30	302" lbs.	WM16A□	D14-25C-1E	170.00	6.25-150	121" lbs.	DM16A★	D14-125C-1X	289.00
1.45-34	282" lbs.	WM16A□	D14-29C-1E	170.00	8.75-210	64" lbs.	WM12A□	D14-175C-1X	187.00
1.45-34	282" lbs.	WM16A□	D14-29C-1X	205.00	8.75-210	64" lbs.	WM12A□	D14-175C-1E	152.00
1.8-43	254" lbs.	55RH●	B2422ZC-48H	127.00	8.75-210	75" lbs.	55RH●	B2422ZC-10H	127.00
2.2-53	206" lbs.	WM12A□	D14-44C-1E	152.00	9.5-228	81" lbs.	DM16A★	D14-190C-1X	274.00
2.2-53	206" lbs.	WM12A□	D14-44C-1X	187.00	9.5-228	81" lbs.	DM16A□	D14-190C-1E	239.00
2.458	240" lbs.	55RH●	B2422ZC-36H	127.00	17.5-410	33" lbs.	WM12A	D14-350C-1X	187.00
2.25-54	336" lbs.	TM16A★	D14-45C-1E	316.00	17.5-410	33" lbs.	WM12A□	D14-350C-1E	152.00
2.25-54	336" lbs.	TM16A★	D14-45C-1X	351.00	19-336	55" lbs.	SM16A□	D14-280C-1E	178.00
2.867	270" lbs.	DM16A★	D14-56C-1E	254.00	19-336	55" lbs.	SM16A□	D14-280C-1X	213.00
2.8-67	270" lbs.	DM16A★	D14-56C-1X	289.00	21-504	37" lbs.	SM16A□	D14-420C-1X	213.00
2.9-69	164" lbs.	WM16A□	D14-658C-1X	205.00	21-504	37" lbs.	SM16A□	D14-420C-1E	178.00
2.9-69	164" lbs.	WM16A□	D14-58C-1E	170.00	32–768	24" lbs.	SM16A□	D14-640C-1E	178.00
3.6-86	177" lbs.	55RH●	B2422ZC-24H	127.00	l		TABLE CO	NTINUED ON NEX	T PAGE



TR25 MOTOR SPEED CONTROL TRANSISTORIZED PRINTED CIRCUIT TYPE FOR MOTORS UP TO 1/4 H.P.

REVERSING • REGULATION • WIDE SPEED RANGE • FUSED CIRCUIT • CLOSED LOOP MOTOR FEEDBACK • REMOTE SPEED READ-OUT (OPTIONAL) • SCR TRIAC/TRANSISTORIZED • MINIMUM AND MAXIMUM SPEED TRIMMING POTENTIOMETER • INFINITELY VARIABLE SPEED • FULL WAVE ARMATURE AND FIELD RECTIFICATION.

PRICE \$65.

OPTIONS
TACHOMETER SPEED READOUT
DYNAMIC BRAKING



O GUARANTEED

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET, MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG-IN CONNECTIONS. YOU DO NO WIRING 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL.

 $6\frac{1}{2}$ " W x $4\frac{1}{4}$ " H. x $3\frac{1}{4}$ " D, weight $2\frac{1}{2}$ lbs.

MOTORS FOR THESE CONTROLS

RPM SPEED RANGE 32-768	TORQUE	FRAME SM16A□	CATALOG NO. D14-640C-1X	PRICE 213.00	RPM SPEED RANGE	TORQUE	FRAME	CATAL OG NO.	PRICE
39-333 39-333 80-1368 80-1368 86-2070 86-2070 100-780 173-4140	20" lbs. 20" lbs. 224" oz. 224" oz. 146" oz. 146" oz. 139" oz. 26" oz. 69" oz.	SM16A□ SM16A□ H56C□ P56HC□ G56C□ P56HC□ 55► RE-316★ RE-316★	D14-780C-1X D14-780C-1E D14-1140C-1X D14-1140C-1E D14-1725C-1X D14-1725C-1E B2422ZC 65219-2C 65199C-1E	213.00 178.00 140.00 105.00 120.00 85.00 75.00 95.00 70.00 80.00	1/8 H.P.———————————————————————————————————	77" lbs. 66" lbs. 54" lbs. 32" lbs. 16" lbs. 8" lbs. 73" oz. 73" oz.	54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 56Z★ 54▶	B2420C-40L B2420C-30L B2420C-20L B2420C-10L B2420XC-05L B2420XC-2½L 65118C B2420C	88.00 88.00 88.00 125.43 142.95 39.00 60.00
173-4140 173-4140 1/6 H.P.	73" oz. 73" oz.	P56HC□ G56C□	D14-3450C-1E D14-3450C-1X	97.00 130.00	2.6-52 4.3-104 8.75-210	55" lbs. 37" lbs. 21" lbs.	53R ● 53R ● 53R ●	B2418C-40 B2418C-20 B2418C-10	84.00 84.00 84.00
.25-6 .25-6 .173-4140	960" lbs. 960" lbs. 49" oz.	CM16A★ CM16A★ RE316★	D16-5.21C-1E D16-5.21C-1E 65199-2C	246.00 281.00 65.00	17-414 35-828 80-1368 86-2070	11" lbs. 5.5" lbs. 74" oz. 48" oz.	53R ● 53R ● 54 ► 53 ►	B2418XC-05 B2418XC-2½ B2370C B2418C	110.00 130.00 65.00 58.00



SA 50 MOTOR SPEED CONTROL SILICON/AUTOTRANSFORMER TYPE FOR MOTORS UP TO 1/2 H.P. 115V





PRICE \$130.

RUGGED CIRCUITRY · REVERSING · DYNAM-IC BRAKING • WIDE SPEED RANGE • THER-MAL CIRCUIT BREAKER AND FUSE•REMOTE SPEED READOUT (OPTIONAL) • INFINITELY VARIABLE SPEED · AVALANCHE DIODE CIR-CUIT PROVIDES HIGHER EFFICIENCY AND PROTECTION AGAINST TRANSIENTS FULL WAVE ARMATURE AND FIELD RECTIFICA-TION.

OPTIONS TACHOMETER SPEED READOUT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG, ALL PLUG-IN CONNECTIONS, YOU DO NO WIRING. 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL. $91/2\text{"W} \times 6^1/4\text{"H} \times 6\text{"D}, \text{ weight } 11\text{ lbs}.$

TR75 MOTOR SPEED CONTROL **SCR TRANSISTORIZED TYPE** FOR MOTORS UP TO 3/4 H.P.





PRICE \$95.

REVERSING · REGULATION · WIDE SPEED RANGE • FUSED CIRCUIT • CLOSED LOOP MOTOR FEEDBACK • REMOTE SPEED READ-OUT (OPTIONAL) SCR TRIAC/TRANSISTOR-IZED • MINIMUM AND MAXIMUM SPEED TRIMMING POTENTIOMETER • INFINITELY VARIABLE SPEED • FULL WAVE ARMATURE AND FIELD RECTIFICATION.

OPTIONS TACHOMETER SPEED READOUT DYNAMIC BRAKING

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG-IN CONNECTIONS. YOU DO NO WIRING, 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL. 71/2" W x 51/2" H x 41/4" D, weight 3 lbs.

MOTORS FOR THESE CONTROLS

MUIUNS	FUR	INESE	CONTR	ULS
RPM SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
3/4 H.P. 8-20 8-20 2.8-67 2.8-67 2.25-54 2.25-54 2.9-69 6.5-150 8.75-210 9.5-288 9.5-288 9.5-288 14-336 14-336 17.5-420 21-504 32-768 39-930 39-930 80-1368 87-2070 173-4140 172-419	2600" lbs. 2600" lbs. 2600" lbs. 810" lbs. 810" lbs. 1008" lbs. 570" lbs. 570" lbs. 570" lbs. 570" lbs. 214" lbs. 214" lbs. 244" lbs. 244" lbs. 211" lbs. 111" lbs. 110" lbs. 72" lbs. 72" lbs. 72" lbs. 72" lbs. 59" lbs. 59" lbs. 59" lbs. 59" lbs. 59" lbs. 13" lbs. 13" lbs. 13" lbs. 13" lbs. 13" lbs.	TM16A * TM16A * DM16A * TM16A * TM16A * TM16A * TM16A * MM16A * DM16A * WM12A * DM16A * DM16A * WM12A * DM16A * DM16A * SM16A * DM16A * SM16A	D34-16.5C LE D34-16.5C LS D34-5C LS D34-5C LS D34-5C LS D34-45C LS D34-45C LE D34-45C LS D34-45C LS D34-45C LS D34-175C LS D34	422.00 452.00 329.00 391.00 421.00 275.00 329.00 329.00 329.00 329.00 329.00 329.00 327.00 253.00 283.00 253.00 283.00 283.00 283.00 10quire 160.00 190.00 190.00
8-20 8-20 8-20 22-52.8 22-52.8 22-52.8 22-554 28-67 29-69 29-69 29-69 4.35-104 4.35-116.4 6.5-150 8.75-210 9.5-288 9.5-288 9.5-288 9.5-288 14-336 14-336 17.5-420 17.5-420 21-504 32-768 39-930 39-930 39-930 80-1368 87-2070 173-4140 173-4140 173-4140	1800" lbs. 1800" lbs. 463" lbs. 463" lbs. 463" lbs. 5672" lbs. 560" lbs. 540" lbs. 380" lbs. 380" lbs. 380" lbs. 380" lbs. 243" lbs. 244" lbs. 242" lbs. 242" lbs. 242" lbs. 143" lbs. 159" lbs. 110" lbs. 110" lbs. 110" lbs. 14" lbs. 74" lbs.	TM16A * TM16A TM16A WM16A WM16A TM16A * DM16A * DM16A WM16A WM12A WM12A DM16A * WM12A DM16A * DM16A WM12A DM16A SM16A SM16A SM16A SM16A SM16A SM1	D12.16.5C.1E D12.16.5C.1X D12.44C.1E D12.44C.1E D12.44C.1E D12.45C.1E D12.45C.1E D12.55C.1E D12.55C.1E D12.55C.1X D12.55C.1X D12.58C.1E D12.58C.1X D12.57C.1E D12.57C	380.00 412.00 203.00 235.00 349.00 381.00 203.00 203.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 217.00 210.00
8-20 8-20 8-20 1.95-34.8 1.95-34.8 2.2-52.8 2.2-52.8 2.25-54 2.8-67 2.9-69 2.9-69 2.9-69 4.35-104 4.85-116 6.25-150 6.25-150 8.75-210 8.75-210 8.75-228 9.5-228	1200" lbs. 1200" lbs. 1200" lbs. 1200" lbs. 423" lbs. 269" lbs. 269" lbs. 448" lbs. 448" lbs. 448" lbs. 1229" lbs. 168" lbs. 153" lbs. 153" lbs. 161" lbs. 161" lbs. 161" lbs. 161" lbs. 161" lbs. 103" lbs. 1	TM16A * TM16A * TM16A * WM16A * WM16A * WM16A * TM16A * DM16A * DM16A * WM16A * WM16A * WM16A * WM16A * WM16A * WM16A * WM12A * DM16A * DM16A * DM16A * DM16A * DM16A *	D13-16-5C-1E D13-16-5C-1X D12-29C-1X D13-29C-1X D13-34C-1X D13-34C-1X D13-35C-1X D13-55C-1X D13-55C-1X D13-55C-1X D13-55C-1X D13-57C-1X D13-97-1X D13-97-1X D13-125-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X D13-175C-1X	359.00 392.00 182.00 215.00 328.00 328.00 361.00 299.00 155.00 215.00 215.00 251.00 251.00 251.00 284.00 251.00 284.00 251.00 284.00

TABLE CONTINUED ON TOP OF **NEXT PAGE**



MOTORS FOR THESE CONTROLS

	RS FO	RTHE	SE CON	TROL
RPM SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
14-336 14-336 17.5-420 17.5-420 21-504 32-768 32-768 39-930 39-930 57-1368 86-2070 173-4140 173-4140	73" lbs. 73" lbs. 46" lbs. 46" lbs. 49" lbs. 32" lbs. 32" lbs. 26" lbs. 299" oz. 299" oz. 195" oz. 98" oz.	SM16ALI SM16ALI WM12ALI WM12ALI SM16ALI SM16ALI SM16ALI SM16ALI SM16ALI SM16ALI F56HCLI P56HCLI P56HCLI G56CLI	D13.280C-1E D12.280C-1X D13.350C-1E D12.350C-1X D13.420C-1E D13.420C-1X D13.640C-1X D13.640C-1X D13.780C-1X D13.7140C-1E D13.1725C-1E D13.1725C-1E D13.1725C-1X D13.3450C-1E	190.00 223.00 164.00 197.00 190.00 223.00 190.00 223.00 190.00 223.00 170.00 97.00 130.00 130.00 130.00
1/4 H.P, 6-14.5 8-20 1.25-30 1.25-30 1.25-30 1.45-34 1.45-34 1.45-34 1.45-34 1.8-43 2.2-53 2.2-53 2.2-53 2.2-54 2.8-67 2.8-68 4.35-104 4.35-104 4.35-104 4.85-116 6.25-150 6	775" lbs. 775" lbs. 900" lbs. 900" lbs. 302" lbs. 282" lbs. 282" lbs. 282" lbs. 282" lbs. 283" lbs. 270" lbs. 240" lbs. 270" lbs. 164" lbs. 164" lbs. 121" l	CM12A★ CM12A★ CM12A★ TM16A★ TM16A★ WM16A□ WM16A□ WM16A□ WM16A□ WM12A□ SSRH TM16A★ DM16A★ DM16A□ SM16A□	D14.12C-1X D14.12C-1E D14.16.5C-1E D14.16.5C-1X D14.25C-1E D14.25C-1E D14.29C-1E D14.29C-1E D14.29C-1E D14.29C-1E D14.29C-1E D14.29C-1C D14.45C-1E D14.45C-1E D14.45C-1E D14.45C-1E D14.56C-1X D14.25C-1X D14.12SC-1X D14.12SC-1X D14.12SC-1X D14.12SC-1X D14.12SC-1X D14.12SC-1X D14.13CC-1E D14.28CC-1C D14.28CC-1C D14.28CC-1C D14.28CC-1C D14.48CC-1C D14.48CC-1C D14.49CC-1C D14.49CC-1C D14.49CC-1C D14.49CC-1C D14.172SC-1X D14.172SC-1X D14.172SC-1X D14.172SC-1X D14.172SC-1X D14.172SC-1C D14.34SCC-1C D14.172SC-1C D14.14SC-1C D14.14	228.00 193.00 347.00 205.00 170.00 205.00 170.00 127.00 152.00 152.00 152.00 170.00 254.00 254.00 254.00 254.00 254.00 254.00 254.00 254.00 254.00 254.00 254.00 255.00 170.00 17
1/6 H.P. .25-6 .25-6 173-4140	960" lbs. 960" lbs. 49" oz.	CM16A★ CM16A★ RE316★	D16-5.21C-1E D16-5.21C-1E 65199-2C	246.00 281.00 65.00
1/8 H.P. 2.6-52 2.8-68 4.3-104 8.75-210 17-414 35-828 80-1368 86-2070	77" lbs. 66" lbs. 54" lbs. 32" lbs. 15" lbs. 8" lbs. 73" oz. 73" oz.	54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 56Z★ 54L	B2420C-40L B2420C-20L B2420C-20L B2420C-10L B2420XC-05L B2420XC-2VL 65118C B2420C	88.00 88.00 88.00 88.00 125.43 142.95 39.00 60.00

SEE BOTTOM OF PAGE 27 FOR SYMBOL (▶ ● □ ★) EXPLANATIONS.

SCR75 MOTOR SPEED CONTROL SCR TRANSISTORIZED TYPE FOR MOTORS UP TO 3/4 H.P.



PRICE \$185.



OPTIONS
TACHOMETER SPEED REGULATION TACHOMETER SPEED READOUT OYNAMIC BRAKING MANUAL OR AUTOMATIC REVERSING ADJUSTABLE CONTROLLED ACCELERATION ADJUSTABLE TORQUE CONTROL

GOOD REGULATION · SCR CIRCUITRY · FULL WAVE RECTIFICATION MINIMUM AND MAXIMUM SPEED (TRIMMING POTS I.R. COMP. ADJUSTMENT · HEAVY DUTY CONSTRUCTION · 2 ... NOT 1 SCR FOR BETTER FIRING ANGLE (BETTER STABILITY · "NEMA 1" ENCLOSURE · THERMAL CIRCUIT BREAKER AND FUSE · ARMATURE CUR-RENT METER A.C. OFF SWITCH ON UNIT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG ALL PLUG IN CONNECTIONS, YOU DO NO WIRING. 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL 101/2" W x 12" H x 4" D,

SA100 MOTOR SPEED CONTROL SILICON/AUTOTRANSFORMER TYPE FOR MOTORS UP TO 1 H.P. 115V





PRICE \$200.

RUGGED CIRCUITRY • REVERSING • DYNAMIC BRAKING • WIDE SPEED RANGE • THERMAL CIRCUIT BREAKER AND FUSE • REMOTE SPEED READOUT (OPTIONAL) · INFINITELY VARIABLE SPEED · AVALANCHE DIODE CIR-CUIT PROVIDES HIGHER EFFICIENCY AND PROTECTION AGAINST TRANSIENTS · FULL WAVE ARMATURE AND FIELO RECTIFICA-

OPTIONS TACHOMETER SPEED READOUT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG, ALL PLUG-IN CONNECTIONS, YOU DO NO WIRING. 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL $11\frac{1}{2}$ W x 7" H x $7\frac{1}{2}$ " D, weight 18 lbs.

SCR150 MOTOR SPEED CONTROL SCR TRANSISTORIZED TYPE FOR MOTORS UP TO 1 1/2 H.P. 230 V





PRICE \$198.

OPTIONS
TACHOMETER SPEED REGULATION TACHOMETER SPEED READOUT
DYNAMIC BRAKING MANUAL OR AUTOMATIC REVERSING
ADJUSTABLE CONTROLLED ACCELERATION ADJUSTABLE TORQUE CONTROL

GOOD REGULATION • SCR CIRCUITRY • FULL WAVE RECTIFICATION • MINIMUM AND MAXIMUM SPEED (TRIMMING POTS I.R. COMP. ADJUSTMENT • HEAVY DUTY CONSTRUCTION • 2... NOT 1 SCR FOR BETTER FIRING ANGLE (BETTER STABILITY • "NEMA 1" ENCLOSURE • THERMAL CIRCUIT BREAKER AND FUSE • ARMATURE CURRENT METER A.C. OFF SWITCH ON UNIT

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG, ALL PLUG IN CONNECTIONS. YOU DO NO WIRING. 115 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL. SIZE: 81/4 "Wx12"Hx6"D. WEIGHT: 6 lbs.

SA200 MOTOR SPEED CONTROL SILICON/AUTOTRANFORMER TYPE FOR MOTORS UP TO 2 H.P. 230 V





PRICE \$300.

RUGGED CIRCUITRY • REVERSING • DYNAMIC BRAKING • WIDE SPEED RANGE • THERMAL CIRCUIT BREAKER AND FUSE • REMOTE SPEED READOUT (OPTIONAL) • INFINITELY VARIABLE SPEED • AVALANCHE DIODE CIRCUIT PROVIDES HIGHER EFFICIENCY AND PROTECTION AGAINST TRANSIENTS • FULL WAVE ARMATURE AND FIELD RECTIFICATION.

HAS 6 FOOT GROUNDING LINE CORD AND A FEMALE JONES TYPE SOCKET. MOTOR HAS 6 FOOT CABLE WITH MALE PLUG. ALL PLUG IN CONNECTIONS, YOU DO NO WIRING. 230 VOLT AC 50/60 HZ. FINISH — ATTRACTIVE BRUSHED HEAVY GAUGE ALUMINUM PANEL WITH EASY TO READ NOMENCLATURE. CABINET IS CONVECTION COOLED AND MADE OF BLACK WRINKLE FINISHED STEEL. SIZE: 81/4 "Wx12" Hx6"D. WEIGHT: 91/2 lbs.

MOTORS FOR THESE CONTROLS

RPM SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
2 H.P. ———— 80-1368	108" lbs.	215★	D2-1140C-2E	740.00
80-1368	108" lbs. 72" lbs.	215★	D2-1140C-2D	693.00
87-2070 87-2070	72" lbs.	184★ 184★	D2-1725C-2E D2-1725C-2D	640.00 555.00
173-4140	36" lbs	184 ★	D2-3450C-2E	650.00
173-4140 1-1/2 H.P.	36" lbs.	184★	D2-3450C-2D	482.00
80-1368	81" lbs	213★	D1-1/2-1140C 2E	690.00
80-1368	81" lbs	213★	D1-1/2-1140C-2D	594.00
87-2070 87-2070	54" lbs. 54" lbs.	184 ★ !• \$ ★	D1-1/2-1725C-2E	600.00
173-4140	27" lbs	182*	D1-1/2-1725C-2D D1-1/2-3450C-2E	498.00 540.00
173-4140	27" lbs.	182★	D1-1/2-3450C-2D	438.00
1 H.P	1080" lbs.	DM16A★	D1-56C-2E	359.00
2.8-67	1080" lbs.	DM16A★	D1-56C-2X	396.00
2.25-54	1345" lbs.	TM16A ★	D1-46C-2E	421.00
2.25-54 6.5-150	1345" lbs. 484" lbs.	TM16A★ DM16A★	D1-45C-2X D1-125C-2E	458.00 359.00
6.5-150	484" lbs.	DM16A★	D1-125C-2X	396.00
9.5-288	316" lbs.	DM16A★	D1-190C-2E	344.00
14-336 14-336	221" lbs. 221" lbs.	SM16A	D1-280C-2E	283 00
17.5-420	152" lbs.	WM12A	D1-280C-2X D1-350C-2E	320.00 257.00
17.5-420	152" lbs.	WM12AC	D1-350C-2X	294.00
21-504	147" lbs.	SM16A	D1-420C-2E D1-420C-2X	283 00
21-504 32-768	147" lbs. 96.5" lbs.	SM16AC SM16AC	D1-420C-2X D1-640C-2E	320 00 283 00
32-768	96.5" lbs.	SM16A	D1-640C-2X	320.00
39-930	79" lbs.	SM16A	D1-780C-2E	283.00
39-930	79" lbs.	SM16A	D1-780C-2X	320.00
80-1368 87-2070	54" lbs. 36" lbs.	W56AL Inquire	D1-1140C-2D D1-1725C-2X	Inquire 227.00
87-2070	36" lbs.	W56HC□	D1-1725C-2E	190.00
87-2070	36" lbs.	W 56HC	D1-1725C-2E	190.00
87-2070 173-4140	36" lbs. 18" lbs.	Inquire 156HC	D1-1725C-2X D1-3450C-2E	227.00 200.00
173-4140	18" lbs.	H56C ★	D1-3450C-2X	235.00
173-4140	18" lbs.	T56HC□	D1-3450C-2E	200.00
173-4140	18" lbs.	H56C★	D1-3450C-2X	235.00
3/4 H.P. ——— .8-20	2600" lbs.	TM16A★	D34-16.5C-2E	424.00
.8-20	2600" lbs.	TM16A★	D34-16.5C-2X	454.00
2.8-67	810" lbs.	DM16A★	D34-56C-2E	331.00
2.8-67 2.25-54	810" lbs. 1008" lbs.	DM16A★ TM16A★	D34-56C-2X D34-45C-2E	361.00 393.00
2 25-54	1008" lbs.	TM16A★	D34-45C-2X	423.00
2.9-69	570" lbs.	WM16A□	D34-58C-2E	247.00
2.9-69 65-150	570" lbs. 363" lbs.	WM16A□ DM16A★	D34-58C-2X	277 00
65-150	363" lbs.	DM16A★	D34-125C-2E D34-125C-2X	331.00 361.00
8.75-210	214" lbs.	WM12A	D34-175C-2E	229 00
8.75-210	214" lbs. 244" lbs.	WM12A	D34-175C-2X	259.00
9.5-288 9.5-288	244 /05. 244" lbs.	DM16A★ DM16A★	D34-190C-2E D34-190C-2X	316.00 346.00
14-336	165" lbs.	SM16A	D34-280C-2E	255 00
14-336	165" lbs.	SM16A	D34-280C-2X	285 00
17.5-420 17.5-420	111" lbs. 111" lbs.	WM12AC	D34-350C-2E D34-350C-2X	229 00 259 00
21-504	110" lbs.	SM16A	D34-350C-2X D34-420C-2E	255 00
21-504	110" lbs	SM16A	D34-420C-2X	285 00
80-1368 87-2070	39' lbs. 26'' lbs.	Inquire J56C★	D34-1140C-2E	Inquire
87-2070 87-2070	26" lbs	U56HC	D34-1750C-2X D34-1750C-2E	192 00 152 00
173-4140	13" lbs.	G56C★	D34-3450C-2X	197.00
173-4140	13" lbs	R56HC□	D34-3450C-2E	162 00
1/2 H.P. ——— 80—1368	26.2" lbs.	J56C★	D12.1140C 2V	197 00
80-1368	26.2" lbs.	J56HC	D12-1140C-2X D12-1140C-2E	162 00
87-2070	17.5" lbs.	H56C ★	D12-1725C-2X	152 00
87 -2070	17.5" lbs. 8.7" lbs.	R56HC□	D12-1725C-2E	120 00
173-4140 173-4140	8.7" lbs.	P56HC ★ P56HC□	D12-3450C-2X D12-3450C-2E	157 00 122.00
1/3 H.P.			D17-34900-2E	
80-1368	299" ot.	H56C★	D13-1140C-2X	170.00
80-1368 86-2070	299" oz. 195" oz.	R56HC□ H56C★	D13-1140C-2E D13-1725C-2X	130 00 132 00
86-2070	195" oz	P56HC⊂	D13-1725C-2K D13-1725C-2E	99.00
173-4140	97 7" oz	G56C★	D12-3450-2X	132.00
173-4140	97.7" oz.	P56HC□	D13-3450C 2E	102 00
1/4 H.P 80-1368	224" oz.	H56C★	D14-1140C-2X	142 00
80-1368	224" oz	P56HC□	D14-1140C-2E	107.00
86-2070	146" oz.	G56C★	D14-1725C-2X	122.00
	146" oz. 146" oz. 73" oz.	G56C★ P56HC□ G56C★	D14-1725C-2X D14-1725C-2X D14-3460C-2X	87.00 143.00

SEE BOTTOM OF PAGE 27 FOR SYMBOL (▶ ♠ ☐ ★) EXPLANATIONS.

B&B IMPROVED VIS-COUNT TACHOMETER SPEED INDICATING SYSTEM

For simple and accurate remote measurement of units, strokes, R.P.M. and surface speed







B & B VIS-COUNT SPEED INDICATING SYSTEM A high quality rugged $\pm 1\%$ accuracy system for continuous visual indication of speeds.

uire 2.00 2.00 7.00 2.00

2.00 7.00 2.00

Briefly: The Vis-Count speed indicator is a factory calibrated system consisting of a precision-built tachometer-generator, and a 41/2" meter. This tachometer-generator is connected to the rotating shaft whose speed is to be measured. The meter then indicates the speed. A shaft coupling and a tachometer mounting clamp are included.

Specifications:

The tachometer generator, since it is the heart of the system, is most important. The Vis-count tach-generator is a ball bearing precision instrument. Its stabilized ceramic magnets can't be damaged by short circuits or overloads. Silver graphite brushes assure accurate signal. The voltage output is linear within ±0.05% within ±0.05%.

Speed Indicator: The precision 41/2" meter is custom made to our specifications. D'Arsonval movement is standard. All meters are damped and are accurate to within $\pm 1\%$ of full scale reading. A calibrating potentiometer is located at rear of meter so that re-calibration can be made in the field if necessary.

The tach-generator is connected to a two-conductor, 20-foot cable which is wired to the indicating meter. No connections are made by you.

Mounting:
A cadmium plated beryllium copper mounting bracket is supplied for mounting the tach-generator to any surface. The 4½" meter is supplied in a steel meter box for use on a bench. For use in a panel, please state so on order.

INSTRUCTIONS FOR DETERMINING WHICH TACHOMETER GENERATOR TO SELECT

A. Determine the maximum speed in R.P.M. of the rotating shaft to which tachometer sender is to be coupled and which

you want indicated on meter scaleplate. If this speed is in the range of: 3000-8000 rpm (higher with modification) select: T-5 (maximum permissible shaft speed: 10,000 rpm); 1200-3000 rpm: select T-1, (maximum permissible shaft speed: 7500 rpm); 800-1200 rpm: select T-2, (maximum permissible shaft speed: 2000 rpm); 350-800 rpm: select T-3, (maximum permissible shaft speed: 1000 rpm).

For lower speeds, consult our sales department.

Meters available:

0-5, 0-10, 0-50, 0-100, 0-250, 0-500, 0-1000, 0-1500, 0-2000, 0-2500, 0-5000, 0-10000, RPM. Any meter can be made to your specifications within 48 hours; such as inches/minute, feet-hour, pieces/hour, 0-100% etc. Consult our sales department.

The complete system including a M176 tachometer generator with 20 feet of conductor cable, $4\frac{1}{2}$ " indicating meter housed in meter box, beryllium copper mounting plate and coupling:

with M176T1 \$90.00 each system M176T2 \$95.00 each system M176T3 \$95.00 each system M176T5 \$90.00 each system

For reversible rotation add "R" to tach-generator model and add \$5.00 to price of system. Cable lengths up to 500 feet can be supplied; add 5c per foot. Deduct the following prices if you wish to delete any of the following:

Coupling-deduct \$2.00 Mounting plate-deduct \$2.50

Meter box-deduct \$3.50

Before ordering.—The coupling is supplied with one side to fit the tachgenerator. Please specify if the other side is to be 3/16", 1/4", 5/16", or 3/8" bore. Do you want reversing? What is speed of your driver shaft to compare to on indicating meter?



S-50T MOTOR SPEED CONTROL SYSTEMS

HIGH ACCURACY TACHOMETER FEEDBACK SYSTEM WITH METER READOUT FOR LOWER COST NON-TACHOMETER FEEDBACK SYSTEMS SEE PAGE 17



Rating: The S50T-10 tachometer-generator feedback system is a closed-loop, precision system for controlling the speed of 115 volt, DC shunt motors rated up to 1/3 H.P., from 115 VAC.

Speed Range: A 25 to 1 speed range is easily obtained with ±11/2% regulation. Full torque is available at all speeds.

Specifications: A transistor amplifier and stabilization circuit controls the silicon controlled rectifier so that full wave filtered DC voltage is supplied to the motor armature in the amount required by the particular load in order to hold the speed at the pre-set R.P.M. The precision B & B Tachometer Generator furnishes a signal which is compared to the command signal set on the coarse and fine speed 10 turn calibrated adjusting potentiometer in the Zener Diode reference circuit. Voltage changes in the A.C. supply lines, as well as load changes, have negligible effect on the system. An accuracy of 12/2% is to be expected. A sensitivity control is provided to match the load characteristics to the system. system.

Tachometer-Generator: A precision tachometer-generator is used to assure accurate readings and regulation.

The Vis-count tach-generator is a ball bearing precision instrument. The stabilized ceramic magnets can't be damaged by short circuits or overloads. Silver graphite brushes assure accurate signal. The voltage output is linear within $\pm 0.05\,\%$.

Life tests on M176 tach-generators at various speeds up to $10,000~\rm{RPM}$ with 5 milliampere load have consistently resulted in brush life equivalent to $100,000~\rm{hours}$ at $3000~\rm{RPM}$. For most applications an average brush life of $10^{10}~\rm{revolutions}$ may be expected. If a gearmotor is ordered, we calibrate the indicating

meter to the proper gear shaft output speed.

Features: A six-foot vinyl covered cord and a three prong grounding plug accept the AC input. The motor is connected to the control unit by means of a four conductor, vinyl covered cable with a Cinch Jones plug. The control has a female connector. In addition, 20 feet of wire is supplied for remote location of the indicating meter which is a standard 4½" instrument furnished in a black wrinkle finished meter cabinet. A four pin Amphenol connector is provided for the tachometer-generator and meter leads. You do no wiring.

Reversing is provided for by means of a three-pole, center off switch. Dynamic braking is applied to the motor in the "off" position. No warm-up time is required because of solid state circuitry. Pilot light and fuses for both armature circuit and AC lines are standard features. Power on/off switch is also located on front panel.

The S50T control measures 6½" wide, 7" high, 5" deep. A fan cools the interior of the control. Net weight of control only is 6½ lbs. The steel drip proof cabinet is a blue green hammertone finish with an etched aluminum front panel.

Speed Indicator: The precision $4\frac{1}{2}$ " meter is custom made to our specifications. D'Arsonval movement is standard. All meters are damped and are accurate to within $\pm 1\frac{1}{2}$ % of full scale reading. A calibrating potentiometer is located at rear of meter so that re-calibration can be made in the field if necessary.

\$370.00 Complete system, less motor

FOR FURTHER INFORMATION ON TACHOMETER AND METER READOUT SEE PAGE 24. FOR COMPLETE LIST OF MOTORS FOR USE WITH THIS CONTROL SEE PAGES 11,12 and 13.

RELIANCE T

POWER MATCHED V*S DRIVES



BASIC DRIVE DESCRIPTIONS & LIST PRICES

1 φ SOLID STATE D-C • COMPAK DRIVE SERIES 1000

A. INTRODUCTION

The Reliance Power Matched Compak V*S Drives are adjustable speed D-c drives available in sizes from $\frac{1}{8}$ through through 1 Hp. These drives utilize 120 volts 50/60 cycle A-c. power through $\frac{1}{2}$ hp. and 240 volts 50/60 cycle A-c. power for $\frac{3}{4}$ and 1 Hp. The drives provide 20:1 speed range for the D-c. motors. The specifically designed motors are power matched to the A-c. to D-c. conversion unit and to the load.

The Reliance Power Matched Compak V*S System consists of the following drive elements:

- 1. Operator's Control/Power Unit converts A-c. to controlled D-c. power and houses all the necessary operator's control to start, stop and control the speed of a D-c. motor.
- 2. RPM Heavy-Duty Fractional D-c. Drive Motor, available in a variety of base speeds and enclosures, is power matched to the output characteristics of the operator's control/power unit and the load duty cycle requirements. It's specifically designed for cool, long lasting operation on rectified power.

COMPAK V*S DRIVE (1/8-1 HP.)





OPERATOR'S CONTROL/POWER UNIT

FRACTIONAL D-C DRIVE MOTOR

B. STANDARD DRIVE FUNCTIONS AND FEATURES

- 1. Operator's Control/Power Unit
 - a. Drive start-stop rocker switch
 - b. Speed selection—(20:1 Speed Range)
 - c. Compact pushbutton type enclosure
 - d. Conveniently located circuit breaker
 - e. Smooth timed acceleration
 - f. Modern styling
 - 2. Heavy-Duty Fractional D-c Drive Motor
 - a. Heavy gauge rolled steel 56 frame
 - b. Heavy gauge NEMA H base
 - c. Brush inspection openings
 - d. Double-shielded ball bearings (lubricated for life)

BASIC DRIVE PRICES AND MODEL NUMBERS

120 Volts (1/8-1/2 Hp.) and 240 Volts (3/4-1 Hp.) 50/60 Cycle A-c

		Controlled Speed Range				Drive Less Motor		Power Matched D-c Motor				
Hp.	Туре	Rpm. 1	Drip Proof	TENV	List	Model	Drip	Proof	Proof T			
		Min-Base	Motor	Motor	Price	Number	Frame	M/N	Frame	M/N		
1/8- 1/6	1C 1C 1C	172-3450 125-2500 88-1750	180 153 163	184 157 *170	\$80	*8C1D	P56H P56H P56H	T56G763 T56G756	P56H P56H T56HC	T56G1763 *T56G1784		
1/4	1C 1C 1C	172-3450 125-2500 88-1750	182 163 177	192 172 *185	80	*8C1D	P56H P56H R56H	T56G762 T56G755	R56H T56H U56HC	T56G1762 *T56G1783		
1/3	1C 1C 1C	172-3450 125-2500 88-1750	192 171 187	203② 180 198	80	*8C1D	P56H R56H T56H	T56G761 T56G754	R56H ② U56H U56H	T56G1761 T56G1754		
1/2	1C 1C 1C	172-3450 125-2500 88-1750	218 192 *212	232② 203② *225②	80	*8C1D	R56H T56H W56HC	T56G760 *T56G781	T56H2 T56H2 W56HC2	T56G1760 *T56G1781		
3/4	1C 1C 1C	172-3450 125-2500 88-1750	286 265 280	299② 276② 294②	150	*8C2D	T56H U56H U56H	T56G634 T56G627	U56H2 U56H2 W56H2	T56G1634 T56G1627		
1	1C 1C 1C	172-3450 125-2500 88-1750	318 292 *312	334② 305② *328②	150	*8C2D	T56H U56H WT56HC	T56G633 *T56G654	U56H2 W56H2 WT56HC23	T56G1633 *T56G1654		

①When used with solid state Power Matched drives, D-c. motors can operate continuously at full load torque at all speeds down to 60% base speed. If torques at lower speeds do not exceed 60%, of rated torque, continuous operation at any speed over the complete 20:1 speed range can be obtained. ①Motor is TEFC.

③Class F insulation 40° C ambient.

^{*}Stock Rating—These motors are stocked and priced as "C" face motors with removable feet. If the "C" face with removable feet is not desired deduct \$2.00 from the basic drive list price for a standard foot mounted motor.



RELIANCE

POWER MATCHED V*S DRIVES

COMPAK 1/8-1 HP.

SERIES 1000 SINGLE PHASE SOLID STATE D-C.



RPM D-c Motor



CONTROL UNIT



Right Angle MASTEReducer

Parallel MASTEReducer

DESIGN FEATURES

The trim, compact MASTEReducer houses a smooth running gear system ready to give you low rpm., full torque power to complete your V*S Compak Drive System.

CLEANABLE—The cast iron frame is free from dirt-catching

pockets, grooves, slots and can be cleaned quickly with ordinary cleaning compounds.

LEAK-PROOF LUBRICATION—All horizontally mounted MASTEReducers are splash lubricated with oil seals at both input and output shafts, riding on accurately machined, ground and polished sleeves. In vertical downshaft applications, exclusive optional "Dri-Seal" construction prevents oil leakage along output chaft. output shaft.

RIGHT ANGLE DESIGN FEATURES

Choose either vertical or horizontal output shafts in left, right or double extended assemblies.

- Symmetrical gearcase design permits easy conversion from right hand to left hand assembly.
- For perfect shaft alignment and gear mesh, the worm is straddle mounted in bearings, maintaining rigid support at both ends.
- Oil seals at input and output shafts ride on accurately machined, ground and polished sleeves.
- Input shaft lip seals are self-contained in cartridges complete with sleeves and dynamic oil slinger.

PARALLEL DESIGN FEATURES

QUIET, HELICAL GEARING—Helical gears transmit power smoothly, efficiently, and quietly. Gears for Parallel MASTER-educers are cut from steel, shaved, hardened and then finish honed to close tolerances for high torque capacity and low power losses. The first stage driving gear is straddle mounted and gears and shafts are rigidly supported.

VERSATILE—may be furnished with conventional mounting feet, flange mountings in both horizontal and vertical designs, and exclusive optional MULTIMOUNT* on single reduction Parallel Reducers. All AGMA output speeds from 780 rpm. to 9 rpm. are available as well as gear ratios from 2.25:1 to 129.7:1. *Available from Master Production only.

PRICING PROCEDURE

①Price C-Face Motor and Control

RE-2w1

EXAMPLE:

2)Price Reducer Right Angle (listed below) or Parallel (listed below)

RE-2f RE2-g Drive Net 1/4 HP. Drip proof Compak drive with C-Face 44 Rpm. output Right Angle MASTEReducer to user in lot size of 1 unit

	List Price	Symbol	Mult.]	Net Price
Drive	\$177	RE-2w1	1.0	=	\$177.00
MASTEReducer	67	RE-2f	1.0	=	67.00

NOTE: When ordering, specify motor and reducer output speed and gearcase size.

Total net \$244.00

REDUCER LIST PRICES

RIGHT ANGLE:

	1/8-1/6 HP Compak 56 Fr. 1725 Rpm.			1/4 HP Compak 56 Fr. 1725 Rpm.			1/2 HP Compak 56 Fr. 1725 Rpm.			1 HP Compak 56 Fr. 1725 Rpm.				
Output Speed	Max. Output Torq.(j	Reducer Size	List Price	Max. Output Torq.	Reducer Size	List Price	Max. Output Torq.	Reducer Size	List Price	Max. Output Torq.	Reducer Size	List Price		
350	20	WM12A	\$ 67	33	WM12A	\$ 67	74	WM12A	\$ 67	152	WM16A	\$ 85		
175	38			64	7	143		293						
87	71			121			267			559				
58	96			164			364	WM16A	85	782	CM12A	108		
44	121					206			463			997	WM21A	115
35	149		256			558			1405	CM16A	161			

PARALLEL 2

420	24	SM16A	\$ 93	37	SM16A	\$ 93	72	SM16A	\$ 93	145	SM16A	\$ 93
280	36			55			109			218	SM21A	179
190	53	DM16A	154	78	DM16A	154	161	DM16A	154	322	DM16A	154
155	63		154	98		154	191		154	382		154
84	117	DM16A	169	180	DM16A	169	353	DM16A	169	706	DM16A	169
68	145	7	169	222		169	435		169	873	1	169

(1) Torque in (in-lb).

②NOTE: Output speeds shown are stocked. Other ratios are also available, see C-Face reducer section of this catalog.

© C-Face reducer prices do not include motor mounting. Reliance will mount NEMA C-Face motors, add \$5.00 List: Size 12-16; \$10.00 List Size 21 and 28.

SINGLE PHASE INTEGRAL SOLID STATIC DRIVES (1-5 HP.)

Reliance Integral Hp. Power Matched V*S Drives are adjust-Reliance Integral Hp. Power Matched V'S Drives are adjustable speed D-c drives available in sizes from 1 through 5 Hp. they utilize 230 volts, 50/60 cycle A-c power and provide a 20:1 regulated speed range for the D-c drive motor. The specifically designed D-c motors are power matched to the A-c to D-c conversion unit and to the load. Armature voltage can be controlled from zero to rated armature voltage for smooth acceleration from zero rpm. to motor base speed.

The Reliance Integral Hp. Power Matched V*S system consists of the following drive elements:

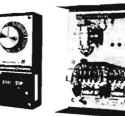
- 1. The Rectified Power Module or A-c to D-c silicon power conversion unit is the heart of the drive. This power module and its associated magnetic control are housed in a wall mounted enclosure and provides variable D-c voltage to achieve adjustable speed control of of the D-c motor.
- 2. RPM Heavy-Duty Industrial D-c. Motor, available in a variety of base speeds and enclosures, is power matched to the output characteristics of the rectified power module and the load duty cycle requirements. It's specifically designed for long lasting operation on rectified power. fied power.
- 3. The Operator's Control Station contains the speed adjustment potentiometer and pushbutton control devices to operate the drive. All the controls are housed in this compact pushbutton enclosure for convenient mounting at any location.

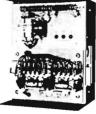
B. BASIC DRIVE FUNCTIONS

- Drive start-stop and speed selection
 Jog by selector switch
 Unidirectional operation, coast to rest
 Fixed time acceleration (4 seconds)
 5% speed regulation with adjustable IR drop compensation.
- 6. 20:1 controlled speed range by armature voltage control
 7. Adjustable current limit (100-150%)

DESCRIPTION AND LIST PRICES

- Adjustable maximum speed potentiometer
 Drive under voltage protection
 Fast acting fuse protection
 Surge protection from A-c line and D-c load transients







OPERATOR'S CONTROL

POWER MODULE

D-C DRIVE MOTOR

C. OPTIONAL DRIVE FUNCTIONS

- Armature Reversing
 Dynamic Braking
 Improved performance—1% speed regulation
 Transformers—Auto and Isolation
- 5. Speed indicators

D. DRIVE FEATURES

- Rectified Power Module
 a. Compact wall mounted enclosure
 b. Solid state reliability
 c. Motor thermal overload protection
 d. Rectifier power unit thermostat protection
- 2. Industrial Duty D-c Motor
 - a. Heavy-duty industrial construction
 b. Designed for rectified power operation
 c. Improved response

BASIC DRIVE PRICES-230 VOLTS 50/60 CYCLE A-C

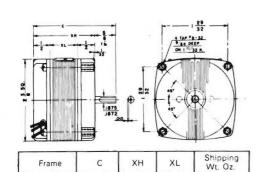
		Controlled Speed Range			Motor Si				Basic Drive		
Hp.	Туре	Rpm.(1) (Min-Base)	Drip Proof Motor	TENV Motor	Drip Proof Motor	TENV Motor	Dynamic Braking	Reversing and DB.	1% Speed Regulation	Follower Drive	Cabinet Size
1	1F 1F 1F	125-2500 88-1750 55-1150	\$631 654* 704	\$718@ 744@ 839	U56H W56H 187A	W56H2 W56H25 216A	\$44	\$165	\$537	\$50	2EW2
1 1/2	1F 1F 1F	125-2500 88-1750 55-1150	735* 780 856	909 923 1019	186A 187A 215A	215A 216A 218A	44	165	537	50	2EW2
2	1F 1F 1F	125-2500 88-1750 55-1150	840* 895 1006	1031 1046② 1194②	187A 215A 216A	216A 216A② 218A②	44	165	537	50	2EW2
3	1F 1F 1F	125-2500 88-1750 55-1150	995* 1088 1383	1255② 1274② 1711②	215A 216A 218A	216A ② 218A ② 284A ②	44	165	537	50	2EW2
5	1F 1F 1F	125-2500 88-1750 55-1150	1293* 1536 1740	1605② 1878② 2160②	218A 256A 286A	256A ② 284A ② 286A ②	44	165	537	50	2EW2

(1) When used with solid state Power Matched drives, D-c. motors can operate continuously at full load torque at all speeds down to 60% base speed without supplementary ventilation. If torques at lower speeds do not exceed 60% of rated torque, continuous operation at any speed over the complete 20:1 speed range can be obtained without supplementary ventilation.

- ②Motor is TEFC.
- ③Price includes motor mounted 5PY tachometer.
- When both reversing and 1% speed regulation are required the cabinet size will be 2.5EW.
- Sclass F insulation, 40°C ambient
- *Stock rating.

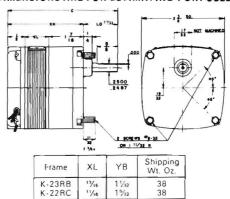


BODINE DIMENSIONS

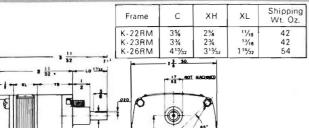


FRAMES 23, 26

DIMENSIONS ARE FOR ESTIMATING PURPOSES ONLY

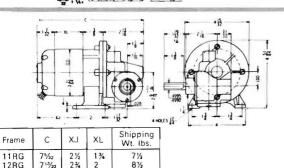


FRAMES 23RB, 22RC,



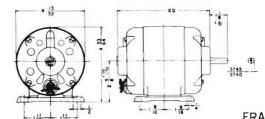
K-23 K-26



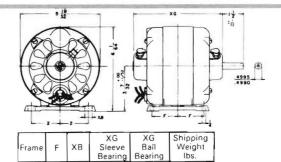


FRAMES 11RG, 12RG

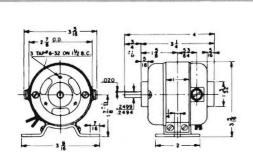




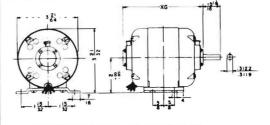
FRAMES 33, 34



FRAMES 53, 54, 55



FRAME 10



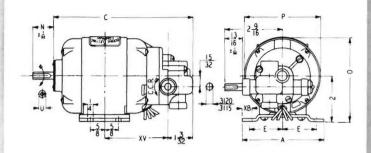
Frame	XG Sleeve Bearing	XG Ball Bearing	Shipping Weight Ibs.		
13	41/2	41/4	3%		
12	43/4	41/2	41/2		
13	51/4	41/6	5¾		

FRAMES 11, 12, 13

BODINE DIMENSIONS

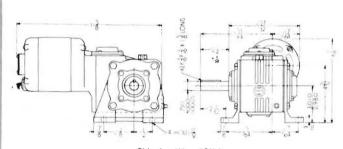


Double reduction - group I



Frame	А	С	E	N	0	Р	U	хв	XV	Shipping Wt. lbs.
V-10R N-11R N-12R	3%16 313/32 319/32	5 1/16 5 ²⁹ /32 6 ⁵ /32	1 13/32 1 15/32 1 15/32	15/16	3 ¹³ / ₃₂ 3 ²¹ / ₃₂ 3 ²¹ / ₃₂	213/16 321/64 321/64	.3122	3/6 1/10 1/10	1 ½ 21½ 21¾ 21¾	3¼ 4¼

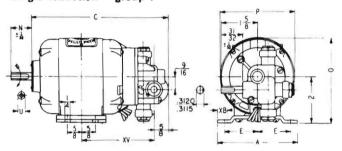
FRAMES 10R, 11R, 12R



Shipping Wt.-32% lbs.

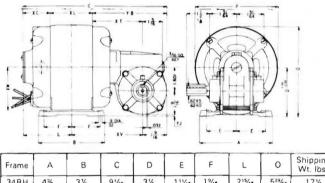
FRAME 34RJ

Single reduction --- group I



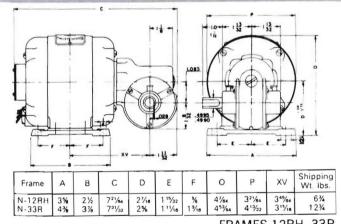
Frame	Α	С	E	N	0	Р	U	хв	XV	Shipping Wt. lbs.
V-10R N-11R N-12R	3%s 31%s 31%s 31%s	5½6 5 ²⁹ /32 6 ⁵ /32	1 17/32 1 15/32 1 15/32	15/10	313/32 321/32 321/32	213/18 321/64 321/64	.3122	3/6 7/16 7/16	131/32 31/32 31/32	3¼ 4¼ 5

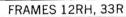
FRAMES 10R, 11R, 12R

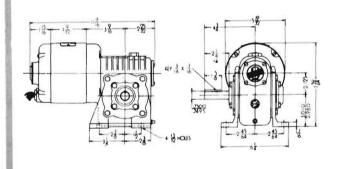


Frame	Α	В	С	D	Ε	F	L	0	Shipping Wt. lbs.
34RH	4%	3%	91/10	31/4	1 1/10	1 %10	215/10	529/64	17½
53R	51/32	4%	827/32	31/32	2	1 13/10	257/64	61/64	20½
54RL	51/32	4%	913/32	31/32	2	1 13/10	311/64	61/64	23½
Frame	Р	XC	XL	XT	XV	xw	YB	۲۸	Shipping Wt. lbs.
34RH	413/32	1 %	2 %	3 ¼	4%6	2 ¹ / ₃₂	413/16	3/64	17½
53R	513/32	1 13/16	25/32	35/10	425/64	2 ¹³ / ₁₆	41/6	3/64	20½
54RL	519/32	1 13/16	223/32	35/10	443/64	2 ¹³ / ₁₆	41/6	3/84	23½

FRAMES 34RH, 53R, 54RL







FRAME 55RH



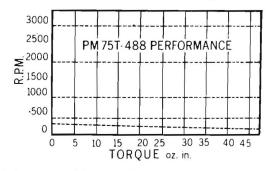
PRINTED MOTOR SPEED CONTROL SYSTEM FOR PRINTED MOTORS UP TO 3/8 HORSEPOWER







10 TURN POTENTIOMETER WITH CALIBRATED DIAL IS STANDARD EQUIPMENT



Now, for the first time, a unique motor control system adds precise speed control to the versatility of the compact PMI Printed Motor. In a single B&B/Printed Motor System, you are afforded a controlled speed range wide enough for virtually every application.

The precision-built printed motor eliminates the iron rotor and coils found in ordinary motors. Instead, the printed motor features a thin, disc-type armature made of sturdy epoxy-glass on which conductors are printed. This unique design makes the armature inductance negligible, thereby greatly extending motor life under star-stop conditions by elimination of sparking damage to the commutator and brushes. The motor is reversible up to several hundred times a second.

The uninsulated conductor pattern of the thin, flat armature produces broad cooling surfaces which allow for high current pulses and, in turn, extremely high pulse torque values.

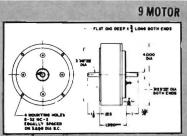
The epoxy-glass armature contains about ·100 commutator segments, eliminating cogging even at extremely low speeds. This unique Controller-Printed Motor System provides a stepless full range of speeds from 10 to 3300 RPM.

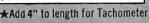
Characteristics:

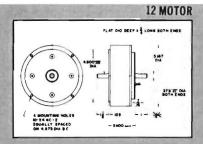
Basically the addition of a Vis-count M176T5 tachometer-generator allows better than 1% regulation through a 1000 to 1 speed range, with line voltage correction. Overall speed range is 3300 to 3.3 RPM.

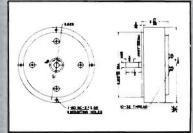
Rotation:

Standard one direction rotation. Please specify direction desired, facing shaft. For bi-directional operation contact B&B sales staff.









668 MOTOR

PMI TACHOMETER FEEDBACK SYSTEMS

PM-9T TACHOMETER SYSTEM, MOTOR, AND CONTROL \$534.00 PM-12T TACHOMETER SYSTEM, MOTOR, AND CONTROL \$549.00 PM-75T-668 TACHOMETER SYSTEM, MOTOR, AND CONTROL \$789.00

PMI NON-TACHOMETER FEEDBACK SYSTEMS

PM-9-MC MOTOR AND CONTROL \$300.00 PM-12-MC MOTOR AND CONTROL \$350.00 PM-16-MC MOTOR AND CONTROL \$475.00

*LABORATORY STIRRERS





GT 21 UTILITY AND LAB STIRRER

Motor: Quiet running, special series wound motor, enclosed, ball bear-Motor: Quiet running, special series wound motor, enclosed, ball bearing, 1/40th horsepower, 0-6000 rpm armature shaft speed, right angle gear shaft speed 0-333 rpm at 6" lbs. torque, reversible. With regular motor base and support stand mounting bracket with 1/2" rod, 5 ft. vinyl jacketed cable with attachment plug Jones P304CCT. Both motor shafts are 5/16" diameter with milled flats.

Controller: Solid state type on printed circuit board, mounted on an aluminum panel, enclosed in a steel box 4" wide x 5" high x 3" deep finished with silver harmantons anamel Line cord gray viryl 6" long.

finished with silver hammertone enamel. Line cord gray vinyl 6' long with standard grounding plug. The GT21 controller circuit corrects for line voltage variation from 95 to 145 volts A.C., that is, if the input line voltage varies from 95 to 145 the motor speed does not change. The motor regulation (from no load to full load) is about 10%. No warm-up time is required—motor will operate when switch is actuated and the motor may be started at any pre-selected speed setting, in either forward or reverse rotation. The front panel also has a pilot light

to show that the line voltage is on.

Attachments supplied: Motor mounting bracket with ½" x 8" aluminum rod, regular motor mounting base made of pressed steel, chuck with adjustment fom 0 to ¾" mounted on arbor that fits either shaft, one 8" stainless steel shaft with coupling to fit shaft and ½" diameter three bladed exceptlers are stainless steel shaft same as a phase eter three-bladed propeller, one stainless steel shaft same as above except with 2!/2" paddle for use on gear shaft to stir heavy paste, polishes, etc., and one three-step brass nickel plated pulley to fit either shaft. Net weight of motor 5 pounds, controller 4 pounds, and attachments 1 pound. Shipping weight complete 12 pounds. Packed one to a carlon. List price of complete motor, controller and attachments \$117.00

Control Only \$54.00 Motor Only \$54 00

NEW HEAVY-DUTY 6T60 MIXER

Similar to the famous GT21 mixer, the new 6T60 mixer is rated 1/20 hp. The complete package includes:

- ted 1/20 hp. The complete package includes:

 Totally enclosed 1/20 hp ball bearing shunt wound motor with two shafts; one 3/8" diameter rated 1.8 in.-lbs torque at 0-1800 rpm; one 1/2" diameter output from integral 10/1 gearhead with forged bronze gear giving speed 0-180 rpm at 12 in.-lbs torque (other gearheads) available: 40/1 at 20 in.-lbs; 20/1 at 18.3 in.-lbs). Speeds can be doubled at reduced torque.

 Motor dimensions 9 3/32" x 4 13/32" x 4 3/4"; weight 12 lbs Solid state controller, 5" x 6" x 4" with magnetic circuit breaker, speed control knob, three position forward-off-reverse switch. Automatic dynamic braking in "off" position. High-low speed ranges selected by pull-push speed knob switch.

 Accessories included:

Three-jaw chuck and arbor, 1/2" capacity Heavy-duty stainless steel three blade 6" diameter paddle with 12" shaft and coupling Laboratory stand motor mounting bracket; $8^{\prime\prime}$ long x $1/2^{\prime\prime}$ diameter with motor base plate attached Standard motor base for shelf or wall mounting Bushing for using 1/2" accessories on 3/8" motor shaft

Motor mounting screws, set screw wrench

COMPLETE

Adjustable-speed laboratory mixer motor with electronic solid-state controller; 1/20 H P 0-3600 rpm with 10:1 gearhead; reversible ball-bearing double-shaft shunt-wound motor; complete with accessories: 1/2" chuck, paddle, lab-mounting bracket, motor base, screws and wrench
AC Input 100-130 v, 50-60 Hz, 200 watts;
Net weight 20 lbs; shipping weight 23 lbs.

\$177.00



* MANUFACTURED BY G. K. HELLER CORP.



MINIATURE VARIABLE SPEED MOTORS



SPEED FROM 5.5 TO 10,000 RPM WITH TORQUE UP TO 40" LBS.
HIGH TORQUE IN SMALL FRAME.
INSTANTLY REVERSIBLE.(2-LEAD).
LOW VOLTAGE.TOTALLY ENCLOSED FLANGED MOUNTED MOTORS



BASE SPEED	SPEED RANGE	CONTIN	CATALOG NO	DIA	GEARED	STALL TORQUE
10.000	10.000 to 1.000	.5" oz	BB104SS	1200	NO	
275	27 to 270	10" oz	BBIIOSS	5/16	YES	45" oz.
154	15 to 155	10" oz	88135SS	5/16	YES	12" lbs.
55	5 5 10 55	10" oz	8B136SS	5/16	YES	35" lb.
27	2 7 to 27	10" 02	BB108SS	5/16	YES	40" lb.
10	1 to 10	10" oz	BB113SS	5/16	YES	20" 16
5 5	5 10 5 5	10- oz	BB114SS	5/16	YES	20" lb.

MANY OF THESE MOTORS ARE AVAILABLE FOR 220 VOLTS

- ** Minature, parallel drive variable motor and motor speed control package. Excellent for use where space and weight limitations demand small size and high torque. Ideal for remote positioning of valves, screws, etc. Also particularly suited for servo system drive; because it provides highly accurate positioning with a servo amplifier.
- ** TYPICAL MOTOR SIZE: 1%" SQ. x 3½" LONG.

PRICE

\$125 FOR GEARMOTOR AND V28-1.5 CONTROL \$110 FOR NON-GEARMOTOR AND V28-1.5 CONTROL

NOTE: STANDARD ROTATION IS CLOCKWISE, Viewed facing shaft. Specify counter-clockwise if desired. Otherwise for intermittent duty applications. Certain of the above motors can be designed with integral brake, clutch or clutch/brake. Consult Al Simon.

LIST OF MOTORS FOR USE WITH B&B CONTROLS

SPEED RANGE TORQUE FRAME CATA	ALOG NO. PRICE	SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE	SPEED RANGE	TDRQUE	FRAME	CATALOG NO.	PRICE
	725C-1E 192.00 450C-1E 201.00	8.75-210 8.75-210 9.5-288 9.5-288 14-336 14-336	214" lbs. 214" lbs. 244" lbs. 244" lbs. 165" lbs. 165" lbs.	WM12A□ WM12A□ DM16A★ DM16A★ SM16A□ SM16A□	D34-175C-1E D34-175C-1X D34-190C-1E D34-190C-1X D34-280C-1E D34-280C-1X	227.00 257.00 314.00 344.00 253.00 283.00	173-4140 173-4140 1/2 H	13" lbs. 13" lbs.	R56HC□ G56C★	D34-3450C-1X	160.00 195.00
.8—20 2600" lbs. TM16A★ D34-! 2.8—67 810" lbs. Dm16A★ D34-! 2.8—67 810" lbs. Dm16A★ D34-! 2.25—54 1008" lbs. TM16A★ D34-! 2.25—54 1008" lbs. TM16A★ D34-! 2.9—69 570" lbs. WM16A□ D34-! 2.9—69 570" lbs. WM16A□ D34-! 6.5—150 363" lbs. DM16A★ D34-!	16.5C-1E 422.00 16.5C-1X 452.00 56C-1E 329.00 56C-1E 391.00 45C-1E 391.00 45C-1X 421.00 58C-1X 275.00 125C-1E 329.00 125C-1X 359.00	14-320 17.5-420 17.5-420 21-504 22-768 32-768 39-930 39-930 80-1368 80-1368 87-2070 87-2070	111" lbs. 111" lbs. 110" lbs. 110" lbs. 12" lbs. 72" lbs. 72" lbs. 59" lbs. 59" lbs. 39" lbs. 39" lbs. 26" lbs.	WM12A□ WM12A□ SM16A□ SM16A□ SM16A□ SM16A□ SM16A□ Inquire Inquire U56HC□ J56C★	D34-250C-1E D34-350C-1E D34-350C-1X D34-428C-1E D34-640C-1X D34-640C-1E D34-780C-1E D34-780C-1X D34-1140C-1X D34-1140C-1X D34-1725C-1X	283.00 227.00 257.00 253.00 283.00 283.00 283.00 283.00 Inquire Inquire 160.00	8-20 8-20 2.2-52.8 2.2-52.8 2.25-54 2.8-67 2.9-69 4.35-104 4.35-104 4.85-116.4	1800" lbs. 1800" fbs. 463" lbs. 463" fbs. 463" fbs. 672" lbs. 672" lbs. 540" lbs. 540" lbs. 540" lbs. 540" lbs. 267" lbs. 267" lbs. 2243" lbs.	WM12A□ WM12A□	D12-16-5C-1E D12-16-5C-1X D12-44C-1X D12-44C-1X D12-45C-1X D12-45C-1E D12-45C-1X D12-56C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X D12-58C-1X	380.00 412.00 203.00 235.00 349.00 381.00 287.00 319.00 203.00 235.00 185.00 217.00 185.00

COMPLETE LIST OF VARIABLE SPEED MOTORS FOR USE WITH B&B CONTROLS

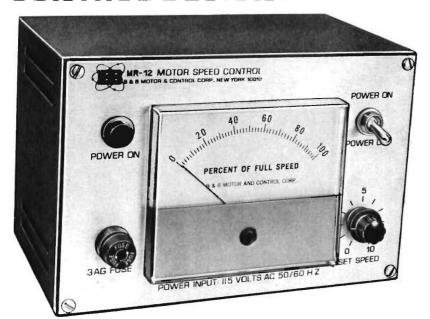


SPEED RANGE TORQU		CATALOG NO.		SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE	SPEED RANGE	TORQUE	FRAME	CATALOG NO.	PRICE
4.85—116 4 243" lb 6.5—150 242" lb 6.5—150 242" lb 8.75—210 143" lb 8.75—210 143" lb 9.5—288 159" lb 9.5—288 159" lb 14—336 110" lb 17.5—420 74" lb 21—504 74" lb 21—504 74" lb 21—504 248" lb 32—768 48" lb 39—930 40" lb 80—1368 26.2" lb 80—1368 26.2" lb 80—1368 26.2" lb 87—2070 17.5" lb 173—4140 8.7" lb	S. WM12A S. DM16A* S. WM12A S. WM12A S. WM12A S. DM16A* S. SM16A	D12 97C-1X D12 125C-1E D12-125C-1X D12-175C-1X D12-175C-1X D12-190C-1E D12-190C-1X D12-280C-1E D12-280C-1X D12-350C-1X D12-420C-1X D12-420C-1X D12-420C-1X D12-420C-1X D12-1140C-1X D12-1140C-1X D12-1140C-1X D12-1140C-1X D12-1125C-1X D12-1725C-1X D12-1725C-1X D12-1725C-1X D12-1725C-1X	217.00 287.00 319.00 185.00 217.00 287.00 319.00 211.00 243.00 185.00 217.00 211.00 243.00 211.00 243.00	1 45-34 1 45-34 1 8-43 2 2-53 2 2-53 2 4-58 2 25-54 2 25-54 2 8-67 2 8-67 2 9-69 3 6-86 4 35-104	282" lbs 282" ibs 282" ibs 206" ibs 206" ibs 240" ibs 336" ibs 336" ibs 270" ibs 164" ibs 164" ibs 17" ibs. 121" ibs	55RH ◆ WM12A□ WM12A□ 55RH ◆ TM16A ★ TM16A ★ DM16A ★ WM16A□ WM16A□ WM16A□	D14-44C-1E D14-44C-1X B2422ZC-36H D14-45C-1E D14-45C-1X D14-56C-1X D14-56C-1X D14-56C-1X D14-58C-1X	152.00 187.00 127.00 316.00 351.00 254.00 289.00 205.00 170.00	1/15 F .3-7 .6-15 1.2-29 2.6-52 2.8-68 4.3-104 8.75-210 17-414 35-828 86-2070 173-4140	219" lbs. 140" lbs. 88" lbs. 44" lbs. 37" lbs. 17" lbs. 8.5" lbs. 4 3" lbs. 39" oz.	34RJ 34RJ 34RJ 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH 34RH	B-2410C 300J B-2410C-144J B-2410C-72J B2410C-30H B2410C-30H B2410C-10H B2410XC-05H B2410XC-05H B2410XC-21 ₂ H B2410C B2460C	125.00 125.00 125.00 79.00 79.00 79.00 79.00 112.00 132.00 50.00 75.00
1/3 H.P.			211.00 243.00 160.00 195.00 118.00 150.00 150.00	4.85—116 4.85—116 4.85—116 6.25—150 6.25—150 8.75—210 8.75—210 8.75—210 9.5—228 9.5—228 17.5—410 17.5—410 17.5—410 19—336 19—336 21—504 21—504 21—504 32—768 33—333 39—333 39—333 80—1368 86—2070 86—2070 100—780 173—4140 173—4140 173—4140 173—4140	115" lbs 65" lbs 65" lbs 121" lbs 121" lbs 64" lbs 64" lbs 75" lbs 81" lbs 33" lbs 33" lbs 55" lbs	55RH WM12ACJ DM16A* DM16A* WM12ACJ S5RH DM16A* DM16A* DM16ACJ WM12ACJ WM12ACJ WM12ACJ SM16ACJ	014 87C-1X 014 87C-1X 014 87C-1E 014-97C-1E 014-97C-1X 014 125C-1X 014 125C-1X 014 175C-1X 014 175C-1X 014 190C-1X 014 190C-1X 014 350C-1X 014 280C-1X 014 420C-1X 014 420C-1X 014 420C-1X 014 420C-1X 014 420C-1X 014 1780C-1X 014 1780C-1X	127 00 152 00 187 00 254 00 289 00 187 00 152 00 127 00 274 00 239 00 187 00 187 00 187 00 188 00	1/20 F 1.5-34 2.6-52 2.8-68 4.3-104 8.75-210 17-414 35-828 80-1368 86-2070 173-4140	13" lbs 20" lbs. 21" lbs. 18.3" lbs. 11.9" lbs 5.9" lbs 3" lbs 45" oz 29" oz	33R • 13 • 13	B2408C-60 B2408C-40 B2408C-30 B2408C-20 B2408C-10 B2408XC-05 B2408XC-05 B2408XC-21 ₂ B2368C B2408C 6576C	80 00 76 00 76 00 76 00 76 00 112 00 112 00 63 00 49 00 42 00
8-20 1200" ib 195-348 423" ib 195-348 413" ib 2 2-528 269" ib 2 2-528 269" ib 2 25-54 448" ib 2 25-54 389" ib	TM16A * WM16A WM16A WM16A WM16A WM16A TM16A * TM16A * DM16A *	D13-16-5C-1E D13-16-5C-1X D12-29C-1E D13-29C-1X D13-44C-1E D13-44C-1X D13-45C-1E D13-45C-1X D13-56C-1E	392 00 182 00 215 00 182 00 215 00 328 00 361 00 266 00 299 00	19-336 21-504 21-504 32-768 32-768 39-333 39-333 80-1368	33" lbs. 55" lbs. 55" lbs. 37" lbs. 37" lbs. 24" lbs. 20" lbs. 20" lbs. 224" oz.	SM16A SM16A SM16A SM16A SM16A SM16A SM16A	D14-280C-1X D14-420C-1X D14-420C-1E D14-640C-1E D14-640C-1X D14-780C-1X D14-780C-1E D14-1140C-1X	213.00 213.00 178.00 178.00 213.00 213.00 178.00 140.00	1/40 H 86-2070 1/50 H	14" oz	13▶	B2152C	42.00
2 9 - 69 229" ib 2 9 - 69 229" ib 4 35 - 104 168" ib 4 35 - 1104 168" ii 4 85 - 116 153" ib 6 25 - 150 161" ib 6 25 - 150 90" ib 8 75 - 210 90" ib 8 75 - 228 103" ib 9 5 - 228 103" ib	DM16A* WM16A WM16A WM12A S WM12A S WM12A DM16A* DM16A* UM12A DM16A* DM16A* DM16A* DM16A* DM16A*	013.45C.1X 013.56C.1E 013.56C.1X 013.58C.1X 013.58C.1X 013.87C.1E 013.87C.1E 013.87C.1X 013.97-1E 013.97-1X 013.125-1X 013.125-1X 013.175C.1X 013.175C.1X 013.175C.1X 013.190C.1X 013.280C.1E	299.00 182.00 215.00 164.00 197.00 164.00 197.00 251.00 284.00 164.00 197.00 284.00 199.00	1/6 H.	P.				.36-9 .7-17 .9-23 15-35 15-35 26-52 28-68 43-104 875-210 17-414 35-828 86-20/0	47" lbs. 32" lbs. 26" 26" lbs 20" lbs 13" lbs 117" lbs 88" lbs 7 3" lbs 48" lbs 2 4" lbs. 1 2" lbs	12RG	B2150C-240G B2150C-120G B2150-90G B2150C-60G B2150C-60H B2150C-30H B2150C-30H B2150C-20H B2150XC-10H B2150XC-05H B2150XC-21 ₂ H B2150XC-21 ₂ H	70.00 70.00 70.00 70.00 60.00 60.00 60.00 60.00 60.00 93.00 93.00 93.00
14-336 73" lb: 17.5-420 46" lb: 17.5-420 46" lb: 21-504 49" lb:	SM16AC SM16AC WM12AC WM12AC SM16AC	D13-280C-1E D12-280C-1X D13-350C-1E D12-350C-1X D13-420C-1E	190 00 223.00 164.00 197 00 190.00	.25-6 .25-6 173-4140	960" lbs. 960" lbs. 49" oz.	CM16A★ CM16A★ RE316★	D16-5.21C-1E D16-5.21C-1E 65199-2C	246.00 281.00 65.00	1/70 H	1.P.			
21-504 49" lb: 32-768 32" lb: 32-768 32" lb: 32-768 32" lb: 39-930 26" lb: 57-1368 299" oz 66-2070 195" oz 173-4140 98" oz		D13-280C-1E D12-280C-1X D13-350C-1E D12-350C-1X D13-420C-1X D13-420C-1X D13-640C-1X D13-780C-1X D13-780C-1X D13-140C-1C D13-140C-1C D13-1725C-1E D13-1725C-1E D13-13450C-1C	97.00 130.00 100.00	2.6-52 2.8-68 4.3-104 8.75-210 17-414 35-828 80-1368 86-2070	77" ibs. 66" ibs 54" ibs. 32" ibs. 16" ibs. 8" ibs. 73" oz 73" oz.	54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 54RL ● 56Z ★ 54L	B2420C-40L B2420C-30L B2420C-20L B2420C-10L B2420XC-05L B2420XC-2 ¹ xL 65118C B2420C		.1-2 18-4.3 .2-5 .28-7 48-11.5 85-20 24-57 29-69 4.8-115 14-345 140-3420	38" lbs 5 7" lbs 6 6" lbs 7" lbs 5 6" lbs 7 1" lbs 3 5" lbs	12K	B2150EC 1120 B7052C 480G B2150EC 432 B2150EC 300 B2150EC 180 B2150EC 100 B2150EC 36 B2150EC 30 B2150EC 18 B2150EC 06 6469C	57 00 70 00 57 00 57 00 57 00 57 00 57 00 54 00 54 00 54 00 54 00
1/4 H.P.				1/12	I.P.				1/100	H.P.			
6-14 5 775" lbs 6-14 5 775" lbs 8-20 900" lbs 8-20 900" lbs	CM12A★ TM16A★	D14-12C-1X D14-12C-1E D14-16.5C-1E D14-16.5C-1X	228 00 193.00 347.00	2.6-52 4.3-104 8.75-210 17-414 35-828	55" lbs. 37" lbs. 21" lbs. 11" lbs.	53R • 54R •	B2418C-40 B2418C-20 B2418C-10 B2418XC-05 B2418XC-21	84.00 84.00 84.00 110.00	173-4140 1/150	3" oz	13▶	6457C	30.00
1 25-30 302" lbs 1 25-30 302" lbs	WM16A	D14-25C-1X D14-25C-1E	382.00 205.00 170.00	35-828 80-1368 86-2070	5.5" lbs. 74" oz. 48" oz	53R● 54► 53►	B2418XC-2 ¹ 2 B2370C B2418C	130.00 65.00 58.00	1-2	40" lbs	12RG●	B7096C-1080G	70.00

For Dimensions, see page 22 For Dimensions, see page 23

Not enough room for dimensions in this brochure. Contact B&B Sales Dept. for information and dimensions. The final letter in the catalog number indicates: $D=Drip\ Proof;\ X=Explosion\ Proof;\ E=Enclosed.$ Motors without X or E are drip-proof, self ventilated but may be available enclosed. Consult Sales Dept.

FROM B & B A NEW BREAKTHROUGH IN MOTOR SPEED **CONTROL DESIGN!**





EXCELLENT REGULATION!

B & B'S METER READOUT SPEED CONTROLS FEATURE HIGH ACCURACY, LOW COST, WIDE SPEED RANGE, AND **ELIMINATES TACHOMETER PROBLEMS**

NEW DESIGN

Here's a completely new innovation in motor speed controls . . . and it's brought to you by B & B Motor & Control Corporation. These B & B meter readout units provide both meter speed indication and precision feedback speed control with precise repeatability and stability without using the usual tachometer type sender on the motor.

NO TACHOMETER PROBLEMS

NO TACHOMETER PROBLEMS
The Elimination of the tachometer sender avoids the problems of complicated tach mounting, brush wear, noise, and higher costs. These all-electronic B & B Meter readout controls operate using unique circuitry that accurately senses the back E.M.F. (voltage) generated by the motor. This voltage is used in the place of the usual tachometer signal to measure the speed of the motor. The control also uses this signal to automatically sense any variation in speed due to load changes and to compensate accordingly. In addition, a special acceleration control circuit limits the motor current to provide smooth start up and limit motor heating and possible damage.

HIGH ACCURACY

The motor speed regulation of the new B & B control meets or exceeds the specifications of competitive controls. Laboratory and field tests under widely varying conditions have shown regulation accuracy ranging from 0.5% to 2% depending on the speed range being used and the severity of load changes.

SEE PAGE 27 FOR MOTORS RECOMMENDED WITH ABOVE CONTROLS

MORE FEATURES

MORE FEATURES
These B & B meter readout controls are designed to operate Bodine motors because these motors are designed with special features that make them particularly well suited to variable speed usage. They have skewed armatures to resist cogging at low speeds and have extra quality to handle the stresses found when motor speeds and loads are changed. The controls, however, will operate any d.c. motor of the proper horsepower. The 4½" meter is calibrated from 0 to 100% (0 to full motor speed). The front of the meter face can be easily removed to permit custom calibration by the user.

Model MR-25 for motors up to $\frac{1}{4}$ hp, weight 9 lbs., size $7\frac{\pi}{8}$ Model MR-25 for motors up to $\frac{1}{4}$ hp, weight 10 lbs., size $7\frac{\pi}{8}$ Model MR-25 for motors up to $\frac{1}{4}$ hp, weight 10 lbs., size $7\frac{\pi}{8}$ x $5\frac{\pi}{8}$ h x 5" d — \$200.00



AVAILABLE IN OPEN CHASSIS AND PANEL MOUNT MODELS FOR OEM APPLICATIONS. Model MRO-12 — \$135.00; Model MRO-25 — \$165.00; Meter \$25.00 additional (on open chassis only).